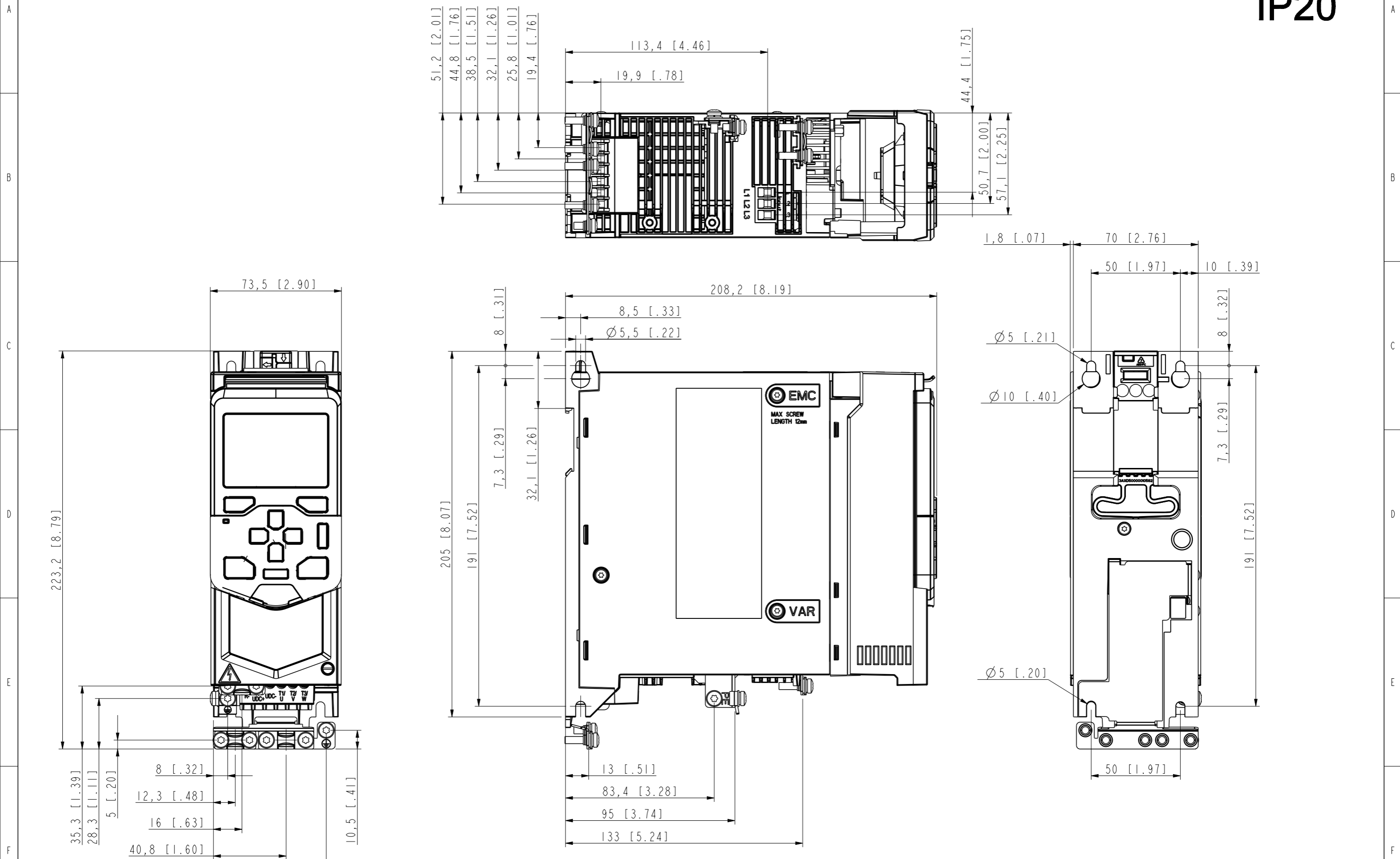


1	2	3	4	5	6	7	8
3AXD50000168200		C.8+	We reserve all rights in this document and in the information contained therein. Reproduction, use or disclosure to third parties without express authority is strictly forbidden. © ABB Oy. PROPRIETARY AND SECRET INFORMATION. CONFIDENTIAL		First angle projection. Original drawing made with 3D CAD. Set the correct scale factor when adding dimensions after DWG/DXF conversion.		
RICE_RO_MAIN_ASSEMBLY (ASSEM)			19-Feb-18	A.Piirainen	50000925219		
B	Added sheet for UL Type I		13-Jun-18	A.Piirainen	500001054118		
C	Added sheets for side option						

IP20

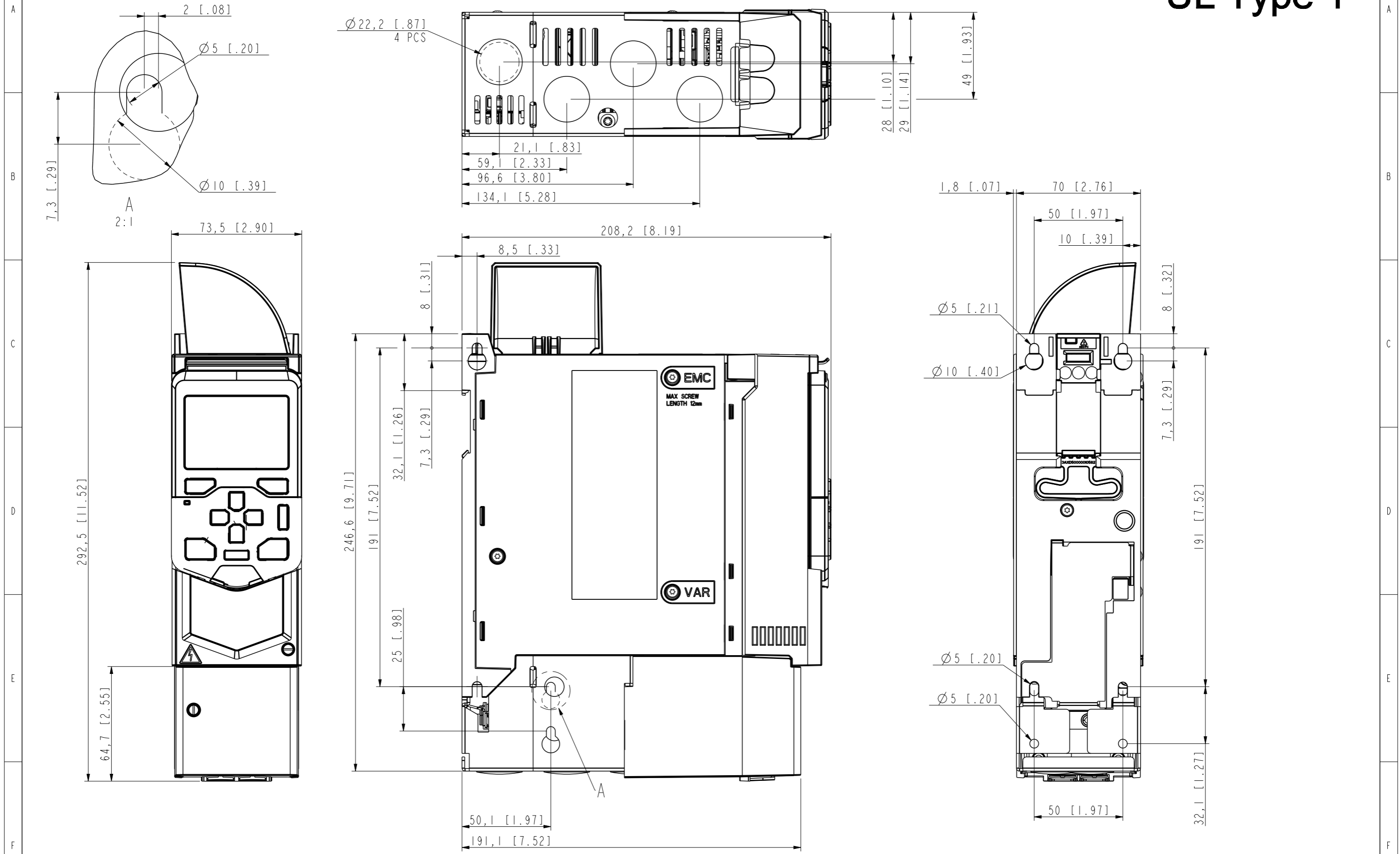


Based on	Prepared	A.Piirainen	01-Nov-17	Title	DIMENSION DRAWING		Doc. des.	Scale	Form	
Customer	Check.	M.Valli	12-Dec-18		ACX480 RI 400V		DIMENSION DRAWING	1:2	A3	
	Appr.	A.Tanczos	12-Dec-18		DIMENSION DRAWING		Resp.dept.	Rev.ind.	C (AP)	Lang. EN
Cust. Doc. No.	Project name					Doc. No.		3AXD50000168200		Sheet 1
DMS Number	3AXDI0000643430	Weight kg				Total 4				

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B	Added sheet for UL Type 1	19-Feb-18	A.Piirainen	500000925219
C	Added sheets for side option	13-Jun-18	A.Piirainen	500001054118

UL Type 1

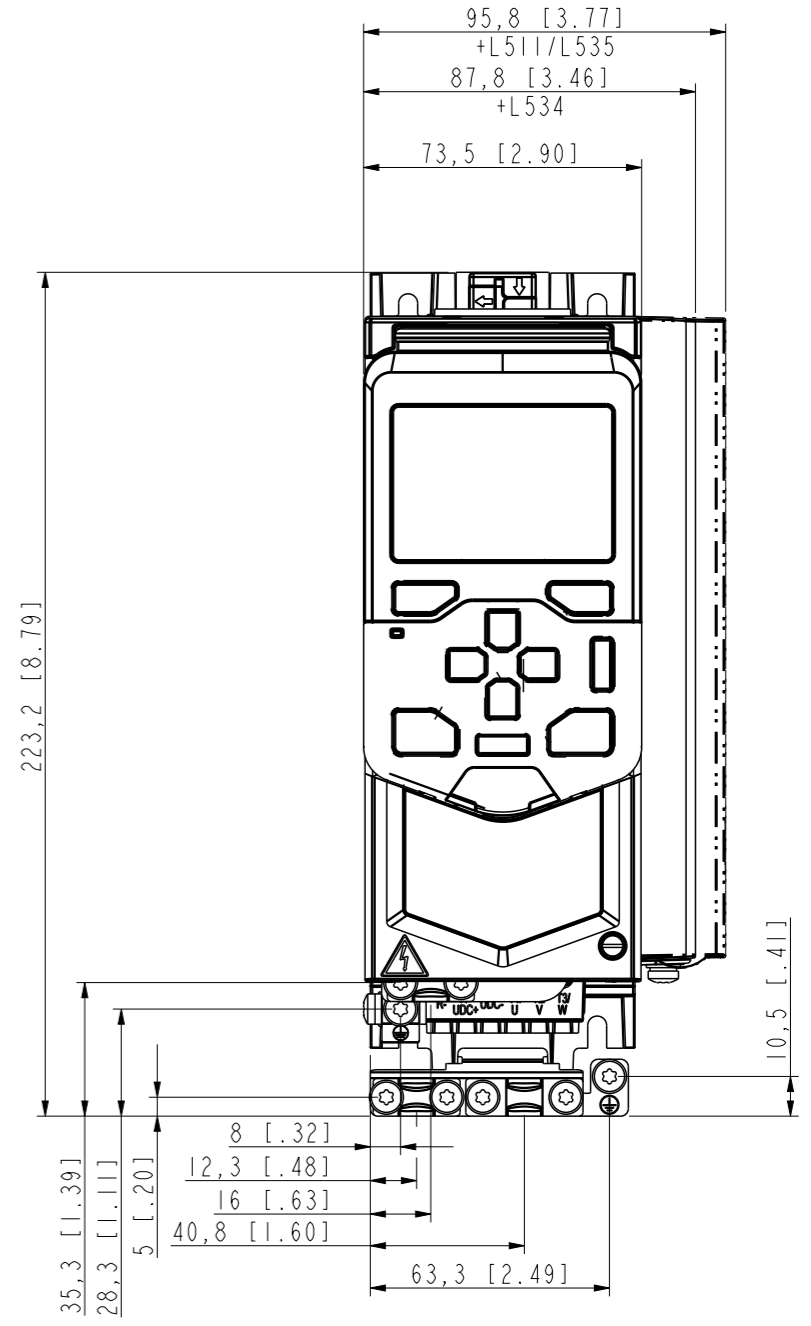
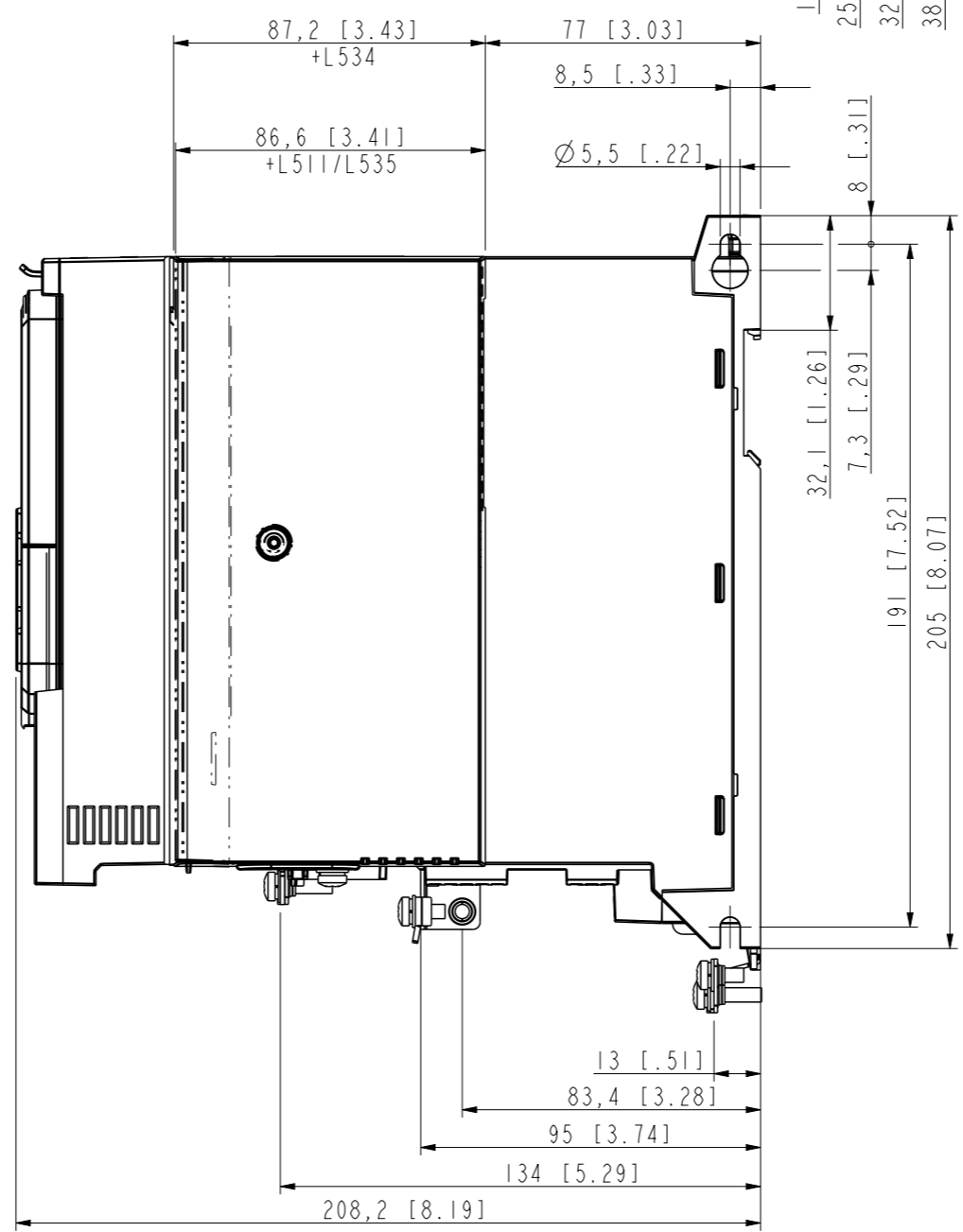
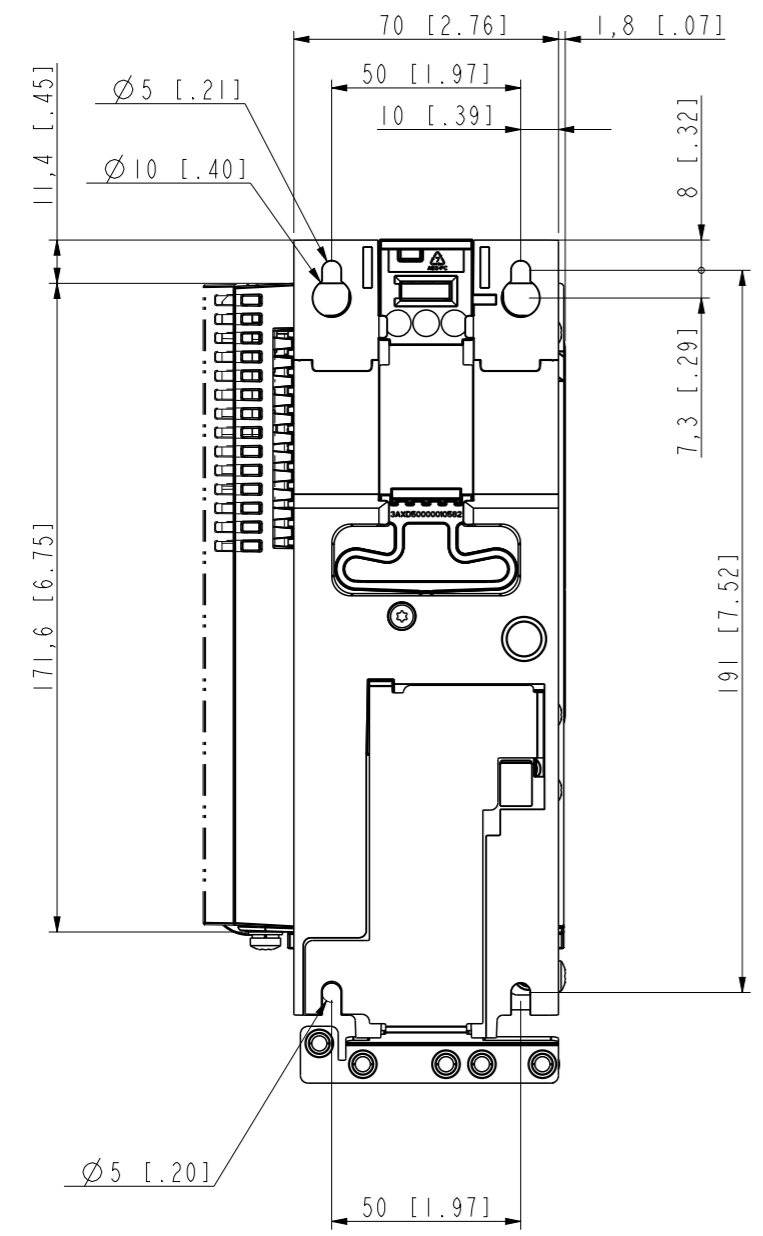
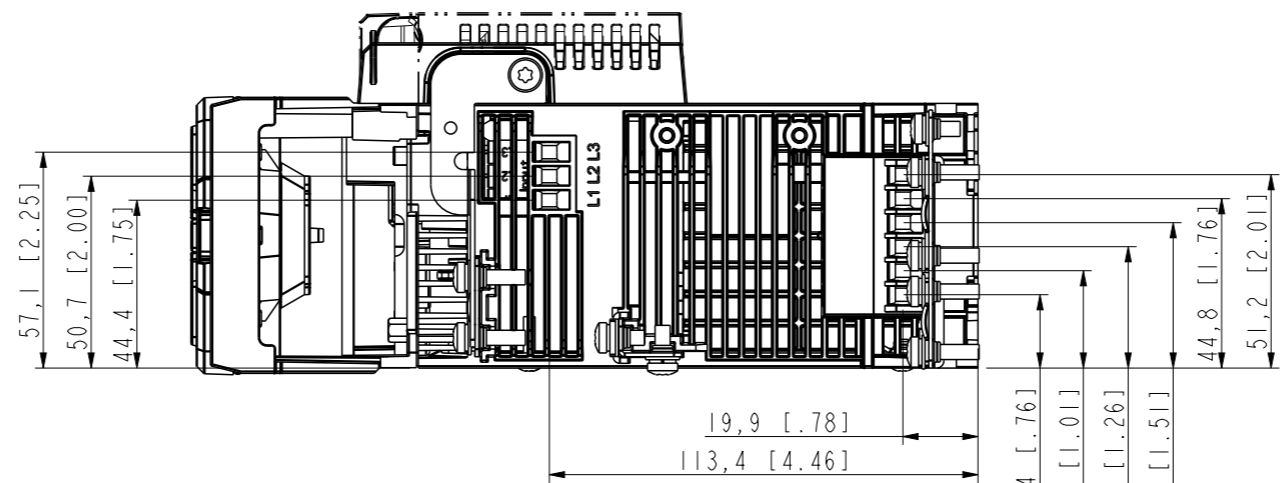


Based on	Prepared	A.Piirainen	01-Nov-17	Title	DIMENSION DRAWING	Doc. des.	DIMENSION DRAWING	Scale	1:2	Form	A3	
Customer	Check.	M.Valli	12-Dec-18		ACX480 RI 400V	Resp.dept.	Rev.ind.	C (AP)	Lang.	EN		
Cust. Doc. No.	Appr.	A.Tanczos	12-Dec-18		DIMENSION DRAWING	Doc. No.	3AXD50000168200	Sheet	2	Total	4	
DMS Number	Project name	3AXDI0000643430		Weight kg	ABB							

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B	Added sheet for UL Type I	19-Feb-18	A.Piirainen	500000925219
C	Added sheets for side option	13-Jun-18	A.Piirainen	500001054118

IP20 +L511/L534/L535

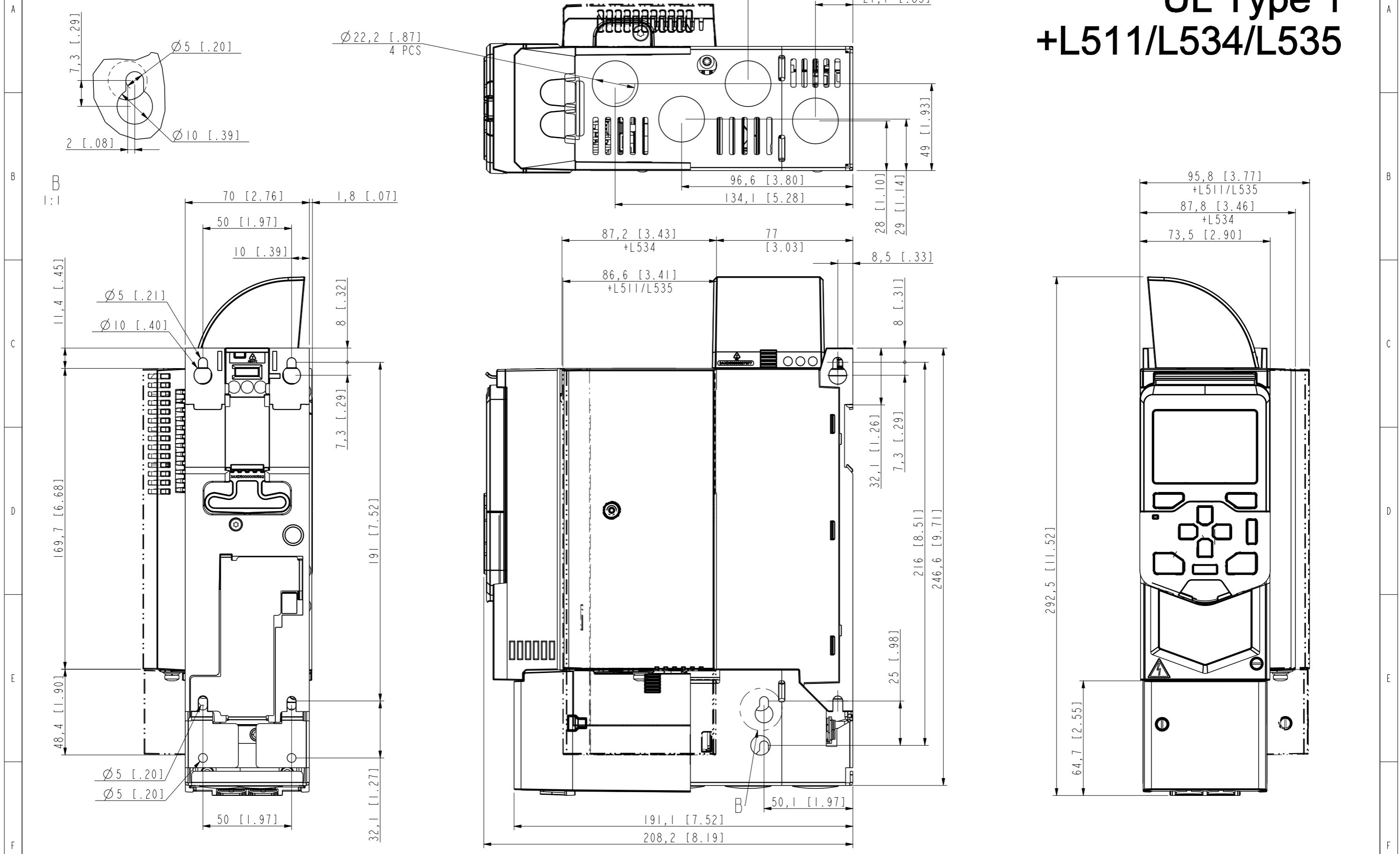


Based on	Prepared	A.Piirainen	01-Nov-17	Title	DIMENSION DRAWING	Doc. des.	DIMENSION DRAWING	Scale	1:2	Form	A3	
Customer	Check.	M.Valli	12-Dec-18		ACX480 RI 400V	Resp.dept.	Rev.ind.	C (AP)	Lang.	EN		
Cust. Doc. No.	Project name	A.Tanczos	12-Dec-18		DIMENSION DRAWING	Doc. No.	3AXD50000168200	Sheet	3	Total	4	
DMS Number	Weight kg	3AXDI0000643430		ABB								

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B	Added sheet for UL Type 1	19-Feb-18	A.Piirainen	500000925219
C	Added sheets for side option	13-Jun-18	A.Piirainen	500001054118

UL Type 1 +L511/L534/L535



Based on	Prepared	A.Piirainen	01-Nov-17	Title	DIMENSION DRAWING	Doc. des.	DIMENSION DRAWING	Scale	1:2	Form	A3	
Customer	Check.	M.Valli	12-Dec-18		ACX480 RI 400V	Resp.dept.	Rev.ind.	C (AP)	Lang.	EN		
Cust. Doc. No.	Project name	A.Tanczos		12-Dec-18	DIMENSION DRAWING	Doc. No.	3AXD50000168200		Sheet	4		
DMS Number	Weight kg	3AXDI0000643430				Total			4			