

# Navigator 550

## Low level dissolved oxygen wet-section



Measurement made easy

—  
Navigator 550  
low level dissolved  
oxygen wet-section

### Introduction

This publication provides commissioning instructions for the Navigator 550 low level dissolved oxygen wet-section. The wet-section is used in conjunction with the Navigator 540 transmitter.

### For more information

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Commissioning Instruction  
Navigator 540 transmitter

[CI/AWT540-EN](#)

# Health & Safety

## Safety precautions

Be sure to read, understand and follow the instructions contained within this manual before and during use of the equipment. Failure to do so could result in bodily harm or damage to the equipment.

**Warning.** Installation, operation, maintenance and servicing must be performed:

- by suitably trained personnel only
- in accordance with the information provided in this manual
- in accordance with relevant local regulations

## Potential safety hazards

The Navigator 550 Dissolved Oxygen wet-section operates from 24V DC supplied from the transmitter.

There are no hazardous voltages present.

There are no chemical or burn hazards and Protective Personal Equipment (PPE) is not required.

## Safety standards

This product has been designed to satisfy the requirement of IEC61010-1:2010 3<sup>rd</sup> edition.

## Safety conventions

**Warning.** In this manual, a warning is used to indicate a condition which, if not met, could cause serious personal injury and / or death. Do not proceed beyond a warning until all conditions have been met.

**Caution.** A caution is used to indicate a condition which, if not met, could cause minor or moderate personal injury and / or damage to the equipment. Do not proceed beyond a caution until all conditions have been met.

**Note.** A note is used to indicate important information or instructions that should be considered before operating the equipment.

## Symbols – CEI / IEC 61010-1:2001-2

Symbols that appear on this product are shown below

### Product recycling and disposal (Europe only)

	Direct current supply only.
	Electrical equipment marked with this symbol may not be disposed of in European public disposal systems after 12 August 2005. In conformity with European local and national regulations (EU Directive 2002/96/EC), European electrical equipment users must now return old or end-of-life equipment to the manufacturer for disposal at no charge to the user.  ABB is committed to ensuring that the risk of any environmental damage or pollution caused by any of its products is minimized as far as possible.

### Restriction of Hazardous Substances (RoHS)

	The European Union RoHS Directive and subsequent regulations introduced in member states and other countries limits the use of six hazardous substances used in the manufacturing of electrical and electronic equipment. Currently, monitoring and control instruments do not fall within the scope of the RoHS Directive, however ABB has taken the decision to adopt the recommendations in the Directive as the target for all future product design and component purchasing.
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## Specification

### Mechanical data

#### Protection

IP54

#### Dimensions

Height – 480 mm (18.90 in.)

Width – 290 mm (11.41 in.) – door shut

Depth – 185 mm (7.28 in.) door closed – minimum  
(excluding fixing brackets)

Weight – 4.5 kg (10 lb)

#### Electrical

#### Power supply (supplied by transmitter)

24 V DC max.

#### Power consumption

8 W max.

## 1 Sample requirements

1. Ensure the sampling point is as close as possible to the wet-section and provides a thoroughly-mixed representative sample.
2. Sample must contain <10 ppm suspended solids with a particle size no greater than 60 µm. (If particle sizes exceed 60 µm, use a 60 µm filter.)
3. Sample temperature must be within the range 5 to 55 °C (41 to 131 °F).

**Note.** If the measured sample temperature exceeds 55 °C (131 °F), the calibration valve opens automatically to protect the dissolved oxygen sensor from thermal overload. The valve closes after 30 minutes, but if the sample temperature still exceeds 55 °C (131 °F) the valve re-opens.

4. Sample flow rates must be within the range 100 to 300 ml/min. (6.10 to 18.30 cu in./min.) – recommended 150 ml/min (9.15 cu in./min.).
5. Sample pressure must not exceed 2 bar gauge (29 psi).

## 2 Locating the wet-section

Referring to Fig. 1:

1. Locate the wet-section / transmitter indoors in a clean, dry, well-ventilated, easily-accessible area.
2. Do not locate in rooms containing corrosive gases or vapors – for example, with chlorination equipment or chlorine gas cylinders.
3. Select a location not subject to strong electrical and magnetic fields. If this is not possible (for example, where mobile communications equipment is present), use screened cables within flexible, earthed, metal conduit.

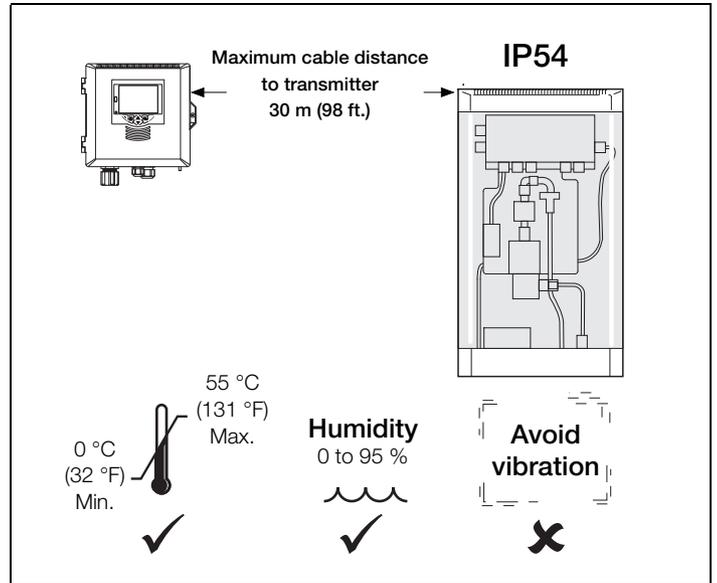


Fig. 1 Locating the wet-section



## 4 Connecting the sample lines

### Note.

- Sample inlet tubing, sample outlet tubing and drain tubing is customer-supplied.
- Stainless steel is highly recommended for sample inlet lines as it prevents ingress of oxygen via the sample tubing. Nylon tubing has a low oxygen permeability and can be used as an alternative to stainless steel, but stainless steel is the preferred option.
- All sample drains must be kept as short as possible and be vertical to enable the sample to drain freely during a calibration routine.
- Ensure the drain tubing outlet is open to atmosphere.

Referring to Fig. 4:

1. Connect the sample outlet tubing (A) using flexible PVC tubing 10 mm ( $\frac{3}{8}$  in.) ID fitted to barbed connector (B) at the base of sample outlet (C).
2. Connect the drain tubing (D) using flexible PVC tubing 10 mm ( $\frac{3}{8}$  in.) ID fitted to the barbed connector at the base of drain valve (E).
3. Connect sample inlet tubing (F) (typically stainless steel), 6 mm or  $\frac{1}{4}$  in. OD (depending on customer requirement) to the bulkhead connector (G). Alternatively, nylon tubing 6 mm or  $\frac{1}{4}$  in. OD could be fitted with suitable inner support fitting.

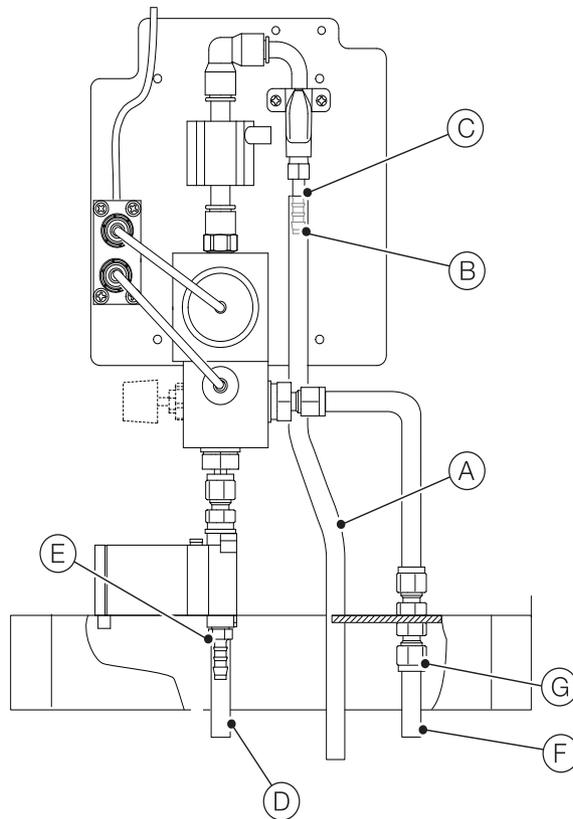


Fig. 4 Connecting the sample lines

## 5 Fitting the dissolved oxygen sensor

**Caution.** Only install the oxygen sensor immediately before use.

- The sensor has a limited shelf life, do not store longer than 6 months.
- Store the sensor in a cool environment.

Referring to Fig. 5:

1. Remove the top from the dissolved oxygen sensor container.
2. Unscrew the protective cap from the rear of the dissolved oxygen sensor (take care not to damage the delicate membrane on the oxygen sensor face).
3. Fit O-ring (A) ( $\frac{3}{4}$  in. ID) onto the connector body (B).
4. Fit sensor (C) onto connector body (B) ensuring the pins and sockets are engaged correctly and tighten connector nut (D) onto the sensor (C).
5. Slide thrust washer (E) over connector body (B).
6. Fit O-ring (G) ( $\frac{7}{8}$  in. ID) onto the sensor (at the flowcell end), then insert the complete assembly into flowcell (F).
7. Secure the sensor assembly by screwing clamping screw (H) into the flowcell firmly – use finger-pressure only. **Do not overtighten.**
8. Ensure the mating surfaces of the (red) sensor connector (I) and connector block connection (J) are clean and completely dry, then connect the sensor connector (I) to the connector block connector (J) firmly and tighten **1 turn** clockwise.

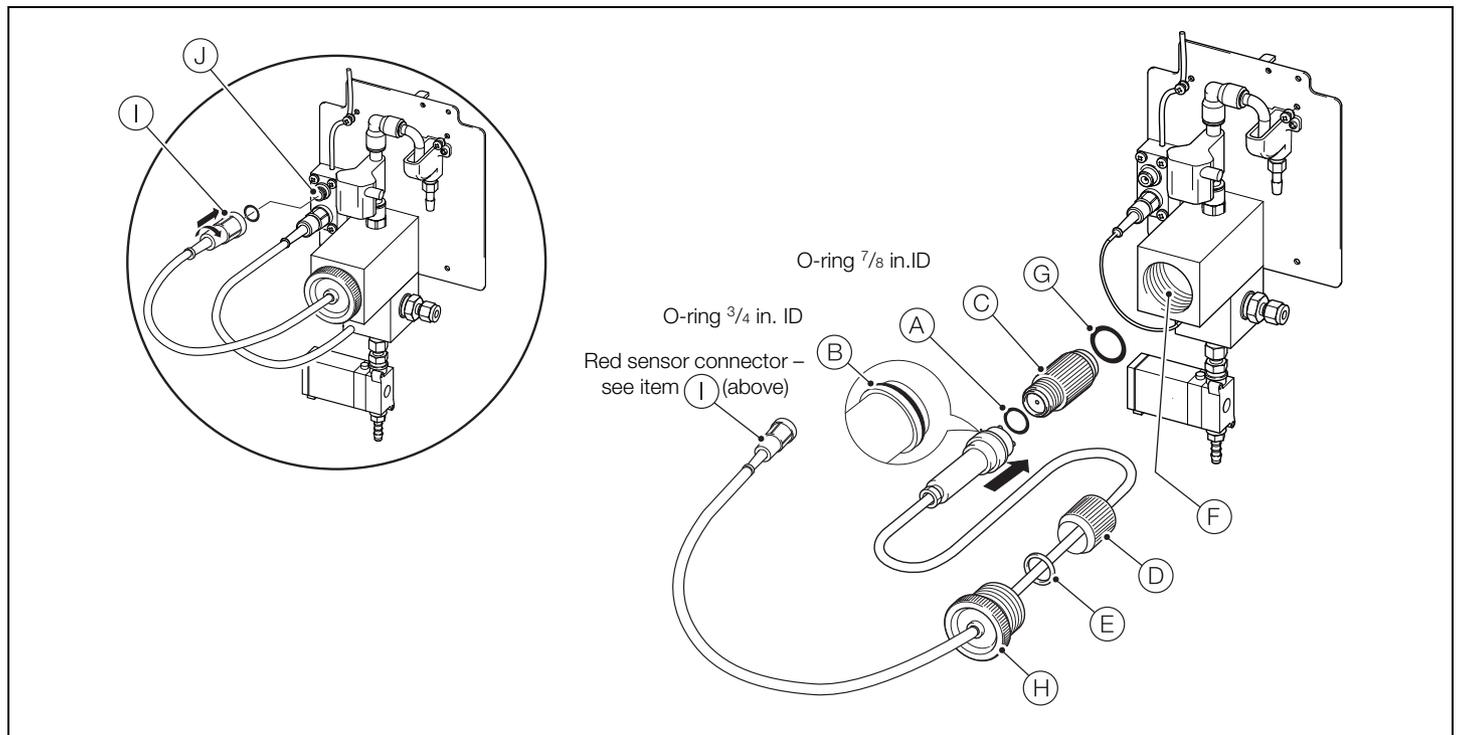


Fig. 5 Fitting the dissolved oxygen sensor

## 6 Calibrating the analyzer

**Caution.** Do not attempt to calibrate the analyzer until the wet-section and transmitter are fully installed and ready for operation.

Perform a calibration via the *Calibration Level* or *Advanced Level* transmitter menus – refer to CI/AWT540-EN.

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