

AWT210

2-wire conductivity, pH/ORP pION transmitter



Measurement made easy

—
AWT210
2-wire transmitter

Introduction

This Operating Instruction provides installation, operation and maintenance procedures for the AWT210 2-wire transmitter. The transmitter is fully compatible with ABB's range of pH and redox (ORP) electrodes and with ABB's range of 2-electrode, 4-electrode and toroidal sensors. The transmitter has automatic temperature sensor recognition for Pt100, Pt1000 and 3k Balco RTDs in either 2-lead or 3-lead configurations.

The AWT210 transmitter is available with a traditional 4 to 20 mA output or with advanced digital communications utilizing FOUNDATION Fieldbus (FF), PROFIBUS PA (PA) or HART. The transmitter is equipped with an LCD display used to show the current process data and four keys beneath the display enable the transmitter to be configured locally.

For more information

Further publications for the AWT210 transmitter are available for free download from: www.abb.com/measurement

or by scanning this code:



Links and reference numbers for the transmitter publications are also shown below:

Search for or click on:	
AWT210 transmitter – Data Sheet	DS/AWT210-EN
AWT210 transmitter – Commissioning Instruction	CI/AWT210-EN
AWT210 transmitter – HART Communications Supplement	COM/AWT210/HART-EN
AWT210 transmitter – HART FDS Communications Supplement	COM/AWT210/HART/FDS-EN
AWT210 transmitter – PROFIBUS Communications Supplement	COM/AWT210/PROFIBUS-EN
AWT210 transmitter – FIELDBUS Communications Supplement	COM/AWT210/FIELDBUS-EN

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1 Health & Safety

Document symbols

Symbols that appear in this document are explained below:

DANGER

The signal word '**DANGER**' indicates an imminent danger. Failure to observe this information will result in death or severe injury.

WARNING

The signal word '**WARNING**' indicates an imminent danger. Failure to observe this information may result in death or severe injury.

CAUTION

The signal word '**CAUTION**' indicates an imminent danger. Failure to observe this information may result in minor or moderate injury.

NOTICE

The signal word '**NOTICE**' indicates potential material damage.

Note

'**Note**' indicates useful or important information about the product.

Safety precautions

Be sure to read, understand and follow the instructions contained within this manual before and during use of the equipment. Failure to do so could result in bodily harm or damage to the equipment.

WARNING

Serious damage to health/risk to life

The AWT210 transmitter is a certified product suitable for use in hazardous area locations. Before using this product refer to the product labeling for details of hazardous area certification. Maintenance and installation must be carried out only by the manufacturer, authorized agents or persons conversant with the construction standards for hazardous area certified equipment.

Potential safety hazards

AWT210 transmitter – electrical damage to the equipment.

WARNING

Bodily injury.

To ensure safe use when operating this equipment, the following points must be observed:

- Normal safety precautions must be taken to avoid the possibility of an accident occurring when operating in conditions of high pressure and/or temperature.

Safety advice concerning the use of the equipment described in this manual or any relevant Material Safety Data Sheets (where applicable) can be obtained from the Company, together with servicing and spares information.

Safety standards

This product has been designed to satisfy the requirements of IEC61010-1:2010 3rd edition 'Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use' and complies with US NEC 500, NIST and OSHA.

Product symbols

Symbols that may appear on this product are shown below:



Protective earth (ground) terminal.



Functional earth (ground) terminal.



This symbol, when noted on a product, indicates a potential hazard which could cause serious personal injury and/or death. The user should reference this instruction manual for operation and/or safety information.



This symbol, when noted on a product enclosure or barrier, indicates that a risk of electrical shock and/or electrocution exists and indicates that only individuals qualified to work with hazardous voltages should open the enclosure or remove the barrier.



Recycle separately from general waste under the WEEE directive.

Product recycling and disposal (Europe only)



ABB is committed to ensuring that the risk of any environmental damage or pollution caused by any of its products is minimized as far as possible. The European Waste Electrical and Electronic Equipment (WEEE) Directive that initially came into force on August 13 2005 aims to reduce the waste arising from electrical and electronic equipment; and improve the environmental performance of all those involved in the life cycle of electrical and electronic equipment. In conformity with European local and national regulations, electrical equipment marked with the above symbol may not be disposed of in European public disposal systems after 12 August 2005.

NOTICE

For return for recycling, please contact the equipment manufacturer or supplier for instructions on how to return end-of-life equipment for proper disposal.

End-of-life battery disposal

The transmitter contains a small lithium battery (located on the processor/display board) that must be removed and disposed of responsibly in accordance with local environmental regulations.

Information on ROHS Directive 2011/65/EU (RoHS II)



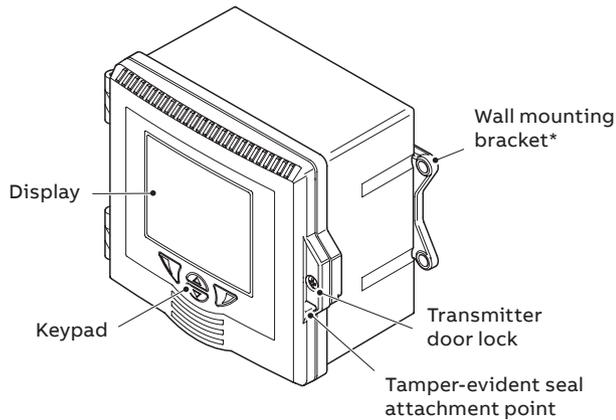
ABB, Industrial Automation, Measurement & Analytics, UK, fully supports the objectives of the ROHS II directive. All in-scope products placed on the market by IAMA UK on and following the 22nd of July 2017 and without any specific exemption, will be compliant to the ROHS II directive, 2011/65/EU.

2 Cyber security

This product is designed to be connected to and to communicate information and data via a digital communication interface. It is your sole responsibility to provide and continuously ensure a secure connection between the product and your network or any other network (as the case may be). You shall establish and maintain any appropriate measures (such as but not limited to the application of authentication measures etc.) to protect the product, the network, its system and the interface against any kind of security breaches, unauthorized access, interference, intrusion, leakage and/or theft of data or information.

ABB Ltd and its affiliates are not liable for damages and/or losses related to such security breaches, any unauthorized access, interference, intrusion, leakage and/or theft of data or information.

3 Overview



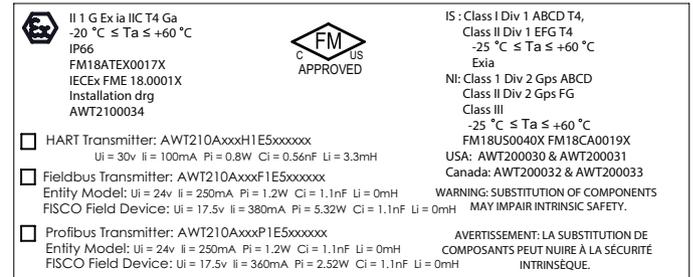
Name plate/certification label

The following name plates are examples only. The name plates attached to the transmitter may be different.

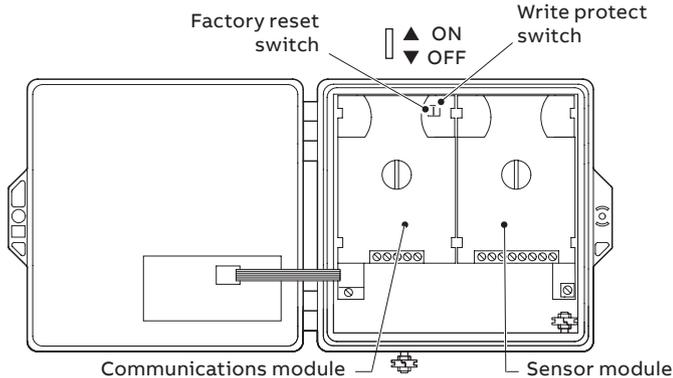
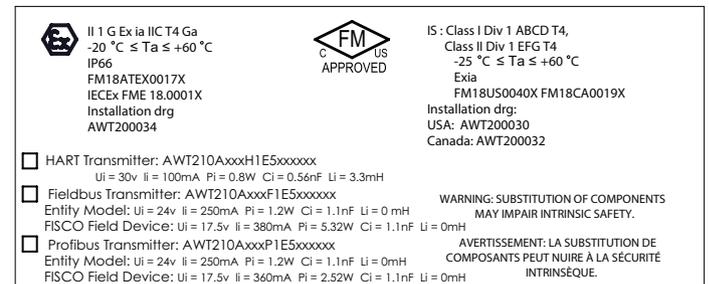
Transmitters without hazardous area approval



Transmitters with FM/CSA approval and ATEX IECEx Aluminium enclosure



Transmitters with FM/CSA approval and ATEX IECEx Plastic enclosure



*Panel- and pipe-mount options are also available – see page 13

Figure 1 AWT210 transmitter – main components

NOTICE

After commissioning, the factory reset switch must be set to the **OFF** position. This will ensure the device does not lose configuration settings in the event of a power loss.

4 Hazardous area considerations

Special regulations must be observed in hazardous areas for the auxiliary power connection, signal inputs/outputs and ground connection.

DANGER

- All parts must be installed in accordance with manufacturer information and relevant standards and regulations.
- Startup and operation must be performed in accordance with ATEX User Directive 99/92/EC or BetrSichV (EN60079-14).

Approvals

CE Mark

The AWT210 transmitter meets all requirements for the CE mark in accordance with applicable EC Directives 2004/108/EC (EMC), 2006/95/EC (LVD) and 94/9/EC (ATEX).

Ignition protection

The AWT210 transmitter is available with FM, CSA and ATEX/IEC approval. Hazardous area relevant information is included later in this section.

Ground

If for functional reasons, the intrinsically safe circuit must be grounded by connecting it to an equipotential bonding system, it must be grounded at a single location only.

Interconnection

Special interconnections, dependent on the safety requirements, are required when the transmitter is used in hazardous areas. Proof of interconnection may be required during the installation if the transmitter is operated in an intrinsically safe circuit.

Power supply for intrinsically safe applications

The power supply SPS inputs must have corresponding input protection circuits available to eliminate spark hazards. An interconnection inspection must be performed. For proof of intrinsic safety, the electrical limit values must be used as the basis for the prototype test certificates of the transmitters, including the capacitance and inductance values of the wires. Proof of intrinsic safety is granted if the following conditions are fulfilled.

Output parameter of power supply/SPS input	Input parameter of AWT210 transmitter		
Max. output voltage	$U_o \leq$	U_i	Max. input voltage
Max. output current	$I_o \leq$	I_i	Max. input current
Max. output power	$P_o \leq$	P_i	Max. input power
Max. output inductance	$L_o \geq$	$L_i + L_c$	Internal inductance + inductance of cable
Max. output capacitance	$C_o \geq$	$C_i = C_c$	Internal capacitance + capacitance of cable

Configuration

AWT210 transmitters can be installed in hazardous areas in compliance with proof-of-interconnection and directly in a hazardous area using approved handheld HART/Fieldbus terminals (proof of interconnection may be required during the installation) as well as by coupling an ignition-proof modem to the circuit outside the hazardous area.

Service and repair

DANGER

This product has no live maintenance facility. The instrument must be de-energized before any maintenance is performed.

If the instrument is located in a hazardous area, other than the serviceable items listed in Appendix D, page 60, none of the instrument's components can be serviced by the user. Only personnel from ABB, its approved representative(s) or persons conversant with the construction standards for hazardous area certified equipment, is (are) authorized to attempt repairs to the system and only components formally approved by the manufacturer should be used. Any attempt at repairing the instrument in contravention of these principles could cause damage to the instrument and corporal injury to the person carrying out the repair. It renders the warranty null and void and could compromise the hazardous area certification, correct working of the instrument, electrical integrity and the CE compliance of the instrument.

If you have any problems with installation, starting or using the instrument please contact the company that sold it to you. If this is not possible, or if the results of this approach are not satisfactory, please contact the manufacturer's Customer Service.

Risk of electrostatic discharge

If the instrument is mounted in a hazardous area and the exterior of the instrument requires cleaning, care should be taken to minimise the risk of electrostatic discharge. Use a damp cloth or similar to clean all surfaces.

...4 Hazardous area considerations

Hazardous area relevant information

NOTICE

The hazardous area designation is displayed on the name plate/certification label – see page 6.

Factory Mutual (FM)

Intrinsic safety

Class I, Div 1, Group A,B,C,D T4
Class II/III, Div 1, Group E,F,G T4

Ingress protection classification

4X*/IP66

Ambient temperature range

-25 °C =< Ta =< 60 °C

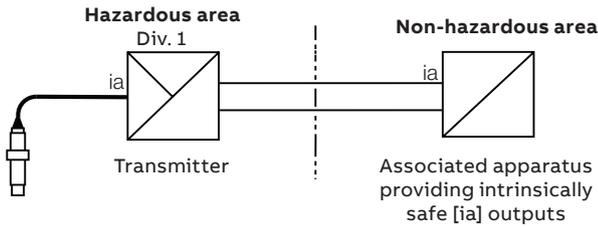


Figure 2 Intrinsic safety – FM

FM Intrinsic Safety control drawing

[Click here](#) to download the FM Intrinsic safety control drawing for AWT210 transmitter, or scan this code:



Input parameters of AWT210 transmitter: HART

Maximum voltage	Ui =	30 V
Maximum input current	Ii =	100 mA
Maximum power	Pi =	0.8 W
Internal inductance	Li =	3.3 mH
Internal capacitance	ci =	0.56 nF

Input parameters of AWT210 transmitter: Fieldbus Entity model FISCO Field Device

Maximum voltage	Ui =	24 V	17.5 V
Maximum input current	Ii =	250 mA	380 mA
Maximum power	Pi =	1.2 W	5.32 W
Internal inductance	Li =	0 mH	0 mH
Internal capacitance	ci =	1.1 nF	1.1 nF

Input parameters of AWT210 transmitter: Profibus Entity model FISCO Field Device

Maximum voltage	Ui =	24 V	17.5 V
Maximum input current	Ii =	250 mA	360 mA
Maximum power	Pi =	1.2 W	2.52 W
Internal inductance	Li =	0 mH	0 mH
Internal capacitance	ci =	1.1 nF	1.1 nF

Output parameters of sensor: 4-electrode, 2-electrode, toroidal, pH

Maximum open-circuit voltage	Uo =	11.8 V
Maximum short-circuit current	Io =	11.8 mA
Maximum output power	Po =	36 mW
Maximum inductance	Lo =	1 H
Maximum capacitance	Co =	1.5 µF

Non-incendive

Class I, Div 2, Group A,B,C,D T4
Class II/III, Div 2, Group F,G T4

Ingress protection classification

4X*/IP66

Ambient temperature range

-25 °C =< Ta =< 60 °C

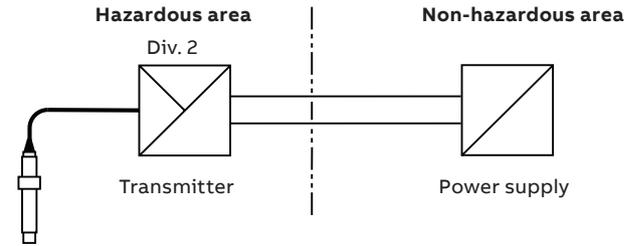


Figure 3 Non-incendive (using non-incendive field wiring) – FM

FM Non-incendive Safety control drawing

[Click here](#) to download the FM Non-incendive safety control drawing for AWT210 transmitter, or scan this code:



NOTICE

Parameters apply to entire system inclusive of cables.

Each specified electrical parameter must be applied individually and in combination. Do not exceed the maximum values when applying the electrical parameters individually or in combination.

*4X Hosedown self-assessed not approved by 3rd party.

NOTICE

Installation must be in accordance with the National Electrical Code (NFPA 70).

Canadian Standards Authority (CSA)

Intrinsic safety

Class I, Div 1, Group A,B,C,D T4
 Class II/III, Div 1, Group E,F,G T4

Ingress protection classification

4X*/IP66

Ambient temperature range

-25 °C =< Ta =< 60 °C

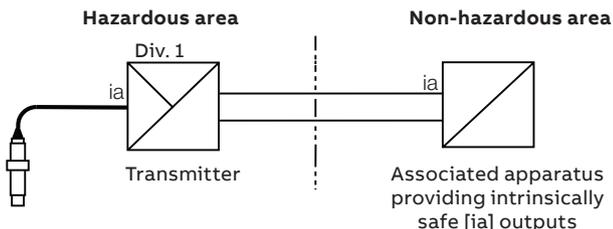


Figure 4 Intrinsic safety – CSA

CSA Intrinsic Safety control drawing

[Click here](#) to download the CSA Intrinsic safety control drawing for AWT210 transmitter, or scan this code:



Input parameters of AWT210 transmitter: HART	
Maximum voltage	Ui = 30 V
Maximum input current	Ii = 100 mA
Maximum power	Pi = 0.8 W
Internal inductance	Li = 3.3 mH
Internal capacitance	Ci = 0.56 nF

Input parameters of AWT210 transmitter: Fieldbus	Entity model	FISCO Field Device
Maximum voltage	Ui = 24 V	17.5 V
Maximum input current	Ii = 250 mA	380 mA
Maximum power	Pi = 1.2 W	5.32 W
Internal inductance	Li = 0 mH	0 mH
Internal capacitance	Ci = 1.1 nF	1.1 nF

Input parameters of AWT210 transmitter: Profibus	Entity model	FISCO Field Device
Maximum voltage	Ui = 24 V	17.5 V
Maximum input current	Ii = 250 mA	360 mA
Maximum power	Pi = 1.2 W	2.52 W
Internal inductance	Li = 0 mH	0 mH
Internal capacitance	Ci = 1.1 nF	1.1 nF

Output parameters of sensor: 4-electrode, 2-electrode, toroidal, pH	
Maximum open-circuit voltage	Uo = 11.8 V
Maximum short-circuit current	Io = 11.8 mA
Maximum output power	Po = 36 mW
Maximum inductance	Lo = 1 H
Maximum capacitance	Co = 1.5 µF

Non-incendive

Class I, Div 2, Group A,B,C,D T4
 Class II/III, Div 2, Group F,G T4

Ingress protection classification

4X*/IP66

Ambient temperature range

-25 °C =< Ta =< 60 °C

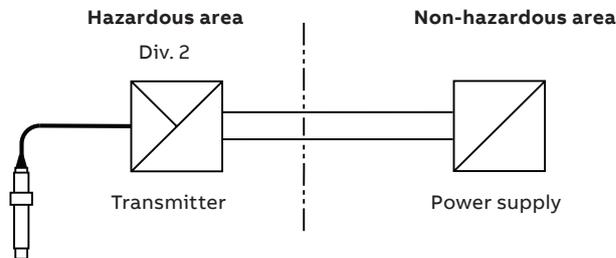


Figure 5 Non-incendive (using non-incendive field wiring) – CSA

CSA Non-incendive Safety control drawing

[Click here](#) to download the CSA Non-incendive safety control drawing for AWT210 transmitter, or scan this code:



NOTICE

Parameters apply to entire system inclusive of cables.

Each specified electrical parameter must be applied individually and in combination. Do not exceed the maximum values when applying the electrical parameters individually or in combination.

*4X Hosedown self-assessed not approved by 3rd party.

NOTICE

Installation must be in accordance with C22.1 Canadian Electrical Code, Part 1.

...4 Hazardous area considerations

...Hazardous area relevant information

ATEX/IECEX

Intrinsic safety

II 1G Ex ia IIC T4 Ga when used with appropriate barriers.

Ingress protection classification

IP66

Ambient temperature range

-20 °C =< Ta =< 60 °C

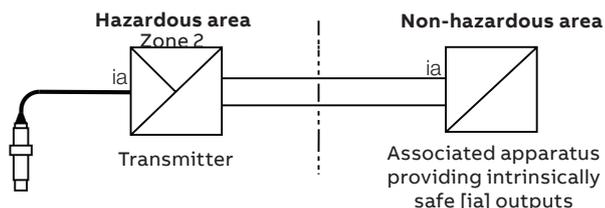


Figure 6 Intrinsic safety – ATEX/IEC

ATEX-IECEX Safety control drawing

[Click here](#) to download the ATEX-IECEX safety control drawing for AWT210 transmitter, or scan this code:



Input parameters of AWT210 transmitter: HART

Maximum voltage	Ui =	30 V
Maximum input current	Ii =	100 mA
Maximum power	Pi =	0.8 W
Internal inductance	Li =	3.3 mH
Internal capacitance	Ci =	0.56 nF

Input parameters of AWT210 transmitter: Fieldbus	Entity model	FISCO Field Device
Maximum voltage	Ui =	24 V 17.5 V
Maximum input current	Ii =	250 mA 380 mA
Maximum power	Pi =	1.2 W 5.32 W
Internal inductance	Li =	0 mH 0 mH
Internal capacitance	Ci =	1.1 nF 1.1 nF

Input parameters of AWT210 transmitter: Profibus	Entity model	FISCO Field Device
Maximum voltage	Ui =	24 V 17.5 V
Maximum input current	Ii =	250 mA 360 mA
Maximum power	Pi =	1.2 W 2.52 W
Internal inductance	Li =	0 mH 0 mH
Internal capacitance	Ci =	1.1 nF 1.1 nF

Output parameters of sensor: 4-electrode, 2-electrode, toroidal, pH

Maximum open-circuit voltage	Uo =	11.8 V
Maximum short-circuit current	Io =	11.8 mA
Maximum output power	Po =	36 mW
Maximum inductance	Lo =	1 H
Maximum capacitance	Co =	1.5 µF

NOTICE

Parameters apply to entire system inclusive of cables.

Each specified electrical parameter must be applied individually and in combination. Do not exceed the maximum values when applying the electrical parameters individually or in combination.

NOTICE

Installation must be in accordance with IEC 60079-14 and the wiring practices for the country of installation.

Specific conditions of use

- For the aluminium enclosure for EPL Ga –**
 the AWT210 enclosure option (code position 8, option 2 – see Data Sheet [DS/AWT210-EN](#)) contains aluminium and is considered to present a potential risk of ignition by impact or friction. Care shall be taken into account during installation and use to prevent impact or friction.
- For the aluminium enclosure –**
 for areas subject to explosive dust atmospheres the painted surface of the AWT210 may store electrostatic charge and become a source of ignition in applications with a low relative humidity <~30% relative humidity where the painted surface is relatively free of surface contamination such as dirt, dust, or oil. Guidance on protection against the risk of ignition due to electrostatic discharge can be found in IEC TS 60079-32-1. Cleaning of the painted surface shall only be done in accordance with the manufacturer's instructions (see page 7).
- For the Lexan enclosure –**
 for areas subject to explosive gas atmospheres the Lexan enclosure AWT210 may store electrostatic charge and become a source of ignition in applications with a low relative humidity <~30% relative humidity where the Lexan is relatively free of surface contamination such as dirt, dust, or oil. Guidance on protection against the risk of ignition due to electrostatic discharge can be found in IEC TS 60079-32-1. Cleaning of the surface shall only be done in accordance with the manufacturer's instructions (see page 7).
- For aluminium and Lexan enclosures –**
 the AWT210 shall not be used where UV light or radiation may impinge on the enclosure or the window of the enclosure.
- For Non-Incendive applications the sensor can be used **only** in non-flammable materials.

5 Mechanical installation

Sensor installation

Refer to the sensor's Operating Instruction for installation procedures.

Transmitter installation

Transmitter dimensions

Dimensions in mm (in)

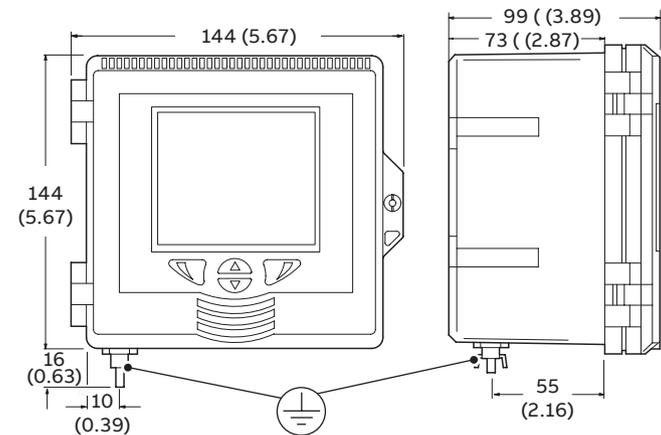


Figure 7 Transmitter dimensions

Fitting communication modules

Referring to Figure 8:

- 1 Ensure the locking spindle on both modules is in the UNLOCKED position.
- 2 Fit communication module (A) to baseboard (B) (the left, COMMUNICATION MODULE position).
- 3 Turn the locking spindle ¼ turn to the LOCKED position.
- 4 Fit sensor module (C) to baseboard (D) (the right, SENSOR MODULE position).
- 5 Turn the locking spindle ¼ turn to the LOCKED position.

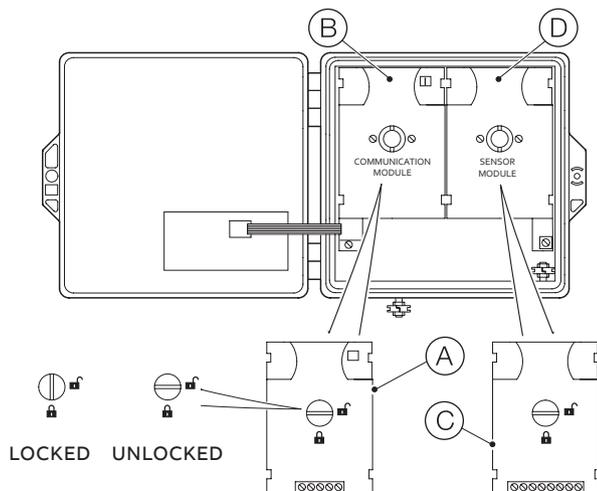


Figure 8 Fitting communication modules

Location

For general location requirements refer to Figure 9. Select a location away from strong electrical and magnetic fields. If this is not possible, particularly in applications where mobile communications equipment is expected to be used, screened cables within flexible, earthed metal conduit must be used.

Install in a clean, dry, well ventilated and vibration-free location providing easy access. Avoid rooms containing corrosive gases or vapors, for example, chlorination equipment or chlorine gas cylinders.

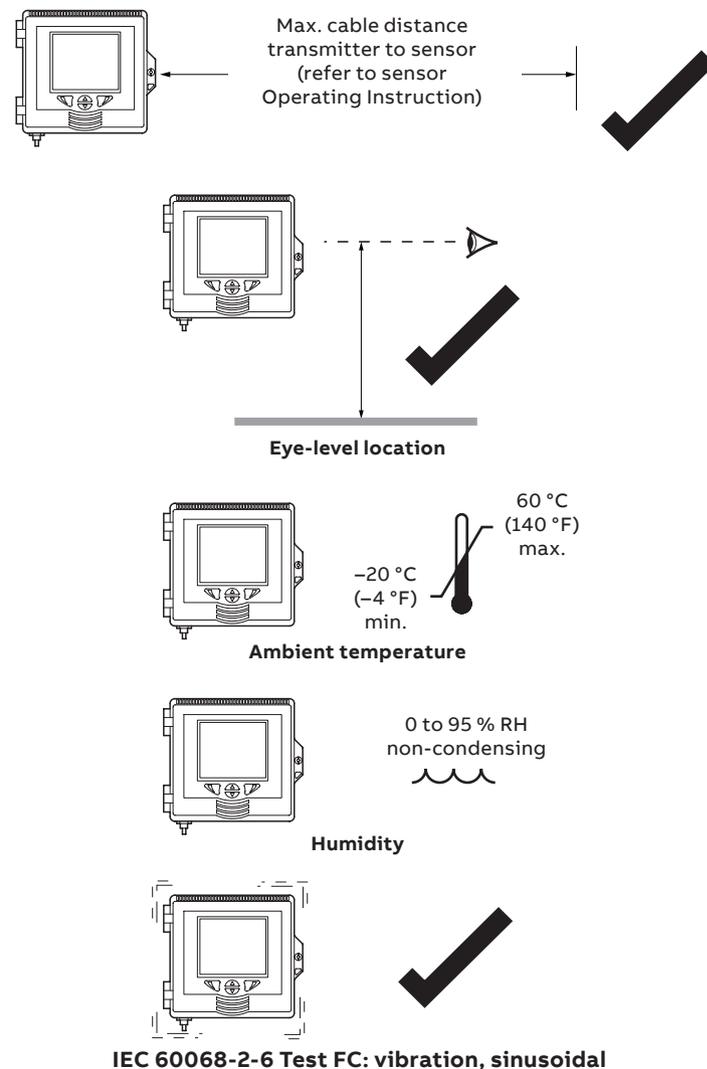


Figure 9 Transmitter location

Optional installation accessories

- Cable gland kit
- Panel-mount kit
- Pipe-mount kit
- Weathershield

...5 Mechanical installation

...Transmitter installation

Wall mounting

Referring to Figure 10:

- 1 Position the left- and right-hand mounting brackets (A) into the recesses on the rear of the transmitter as shown and secure with the bracket securing screws. Ensure the plastic washers remain in the positions fitted.
- 2 Mark fixing centers (B) and drill suitable holes in the wall.
- 3 Secure the transmitter to the wall using 2 screws (C) (not supplied) in each mounting bracket.

NOTICE

If the optional weathershield (D) is used, position it between the transmitter and wall and pass 2 screws (C) through fixing holes (both sides) in weathershield.

Dimensions in mm (in)

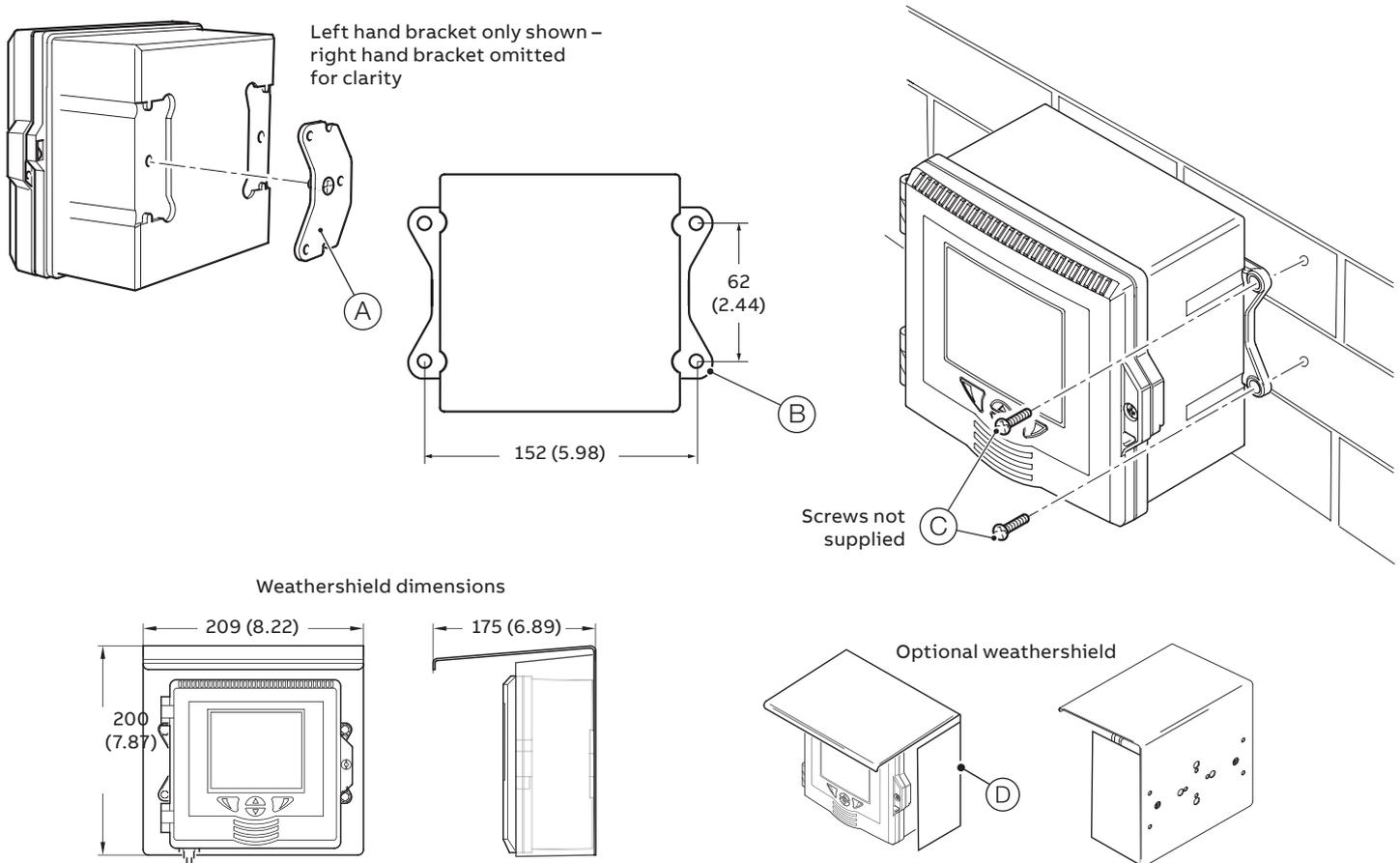


Figure 10 Wall mounting the transmitter

Panel mounting (optional)

Referring to Figure 11:

- 1 Cut the correct sized hole in panel (A).
- 2 Insert the transmitter into the panel cut-out (B).
- 3 Screw one panel clamp anchor screw (C) into the left-hand bracket (D) until 10 to 15 mm (0.39 to 0.59 in) of the thread protrudes from the other side of the bracket and position one clamp (E) over the end of the thread.
- 4 Holding assembly (F) together, position bracket (D) into the left-hand recess on the rear of the transmitter and secure with bracket securing screw (G). Ensure that the plastic washer remains in the position fitted.
- 5 Repeat steps 3 and 4 for the right-hand panel clamp assembly.
- 6 Torque each panel clamp anchor screw to 0.5 to 0.6 Nm (4.42 to 5.31 lbf-in).

NOTICE

The correct torque is critical to ensure proper compression of the panel seal and achieve the IP66/NEMA 4X hosedown rating – see step 6.

Dimensions in mm (in)

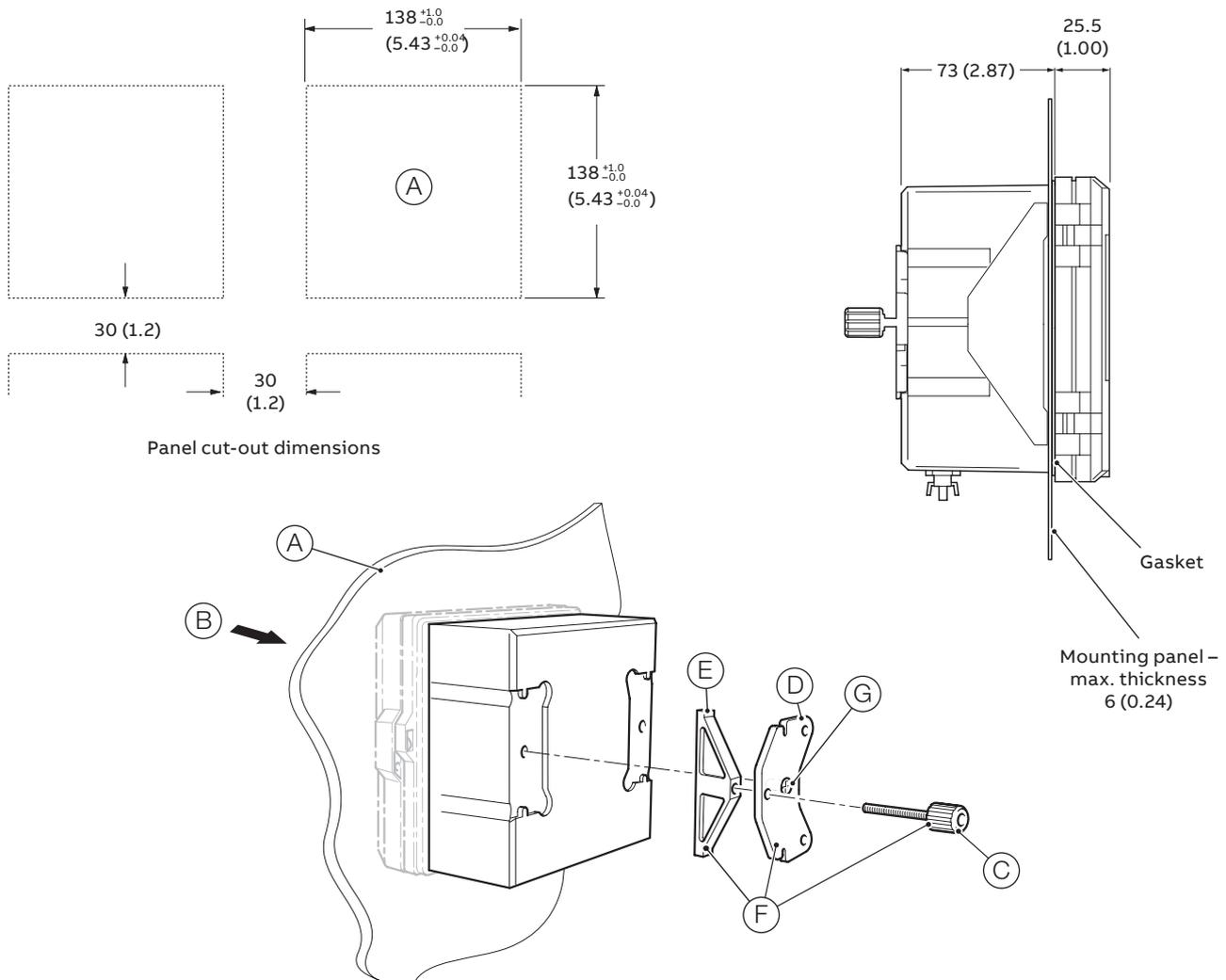


Figure 11 Panel mounting the transmitter

...5 Mechanical installation

...Transmitter installation

Pipe mounting (optional)

Referring to Figure 12, secure the transmitter to a pipe as follows:

- 1 Fit two M6 x 50 mm hexagon-head screws (A) through one clamp plate as shown.
- 2 Using the appropriate holes to suit vertical or horizontal pipe, secure the clamp plate to the pipe-mounting bracket (B) using two M6 x 8 mm hexagon-head screws and spring lock washers (C).
- 3 Position the pipe mounting bracket into the recesses on the rear of the transmitter as shown and secure with the two bracket securing screws (D). Ensure the plastic washers remain in the positions fitted.
- 4 Secure the transmitter to the pipe using the remaining clamp plate, spring lock washers and nuts (E).

NOTICE

If the optional weathershield (F) is used, locate it against the transmitter back panel and attach the pipe-mount kit to the weathershield rear face and transmitter.

Dimensions in mm (in)

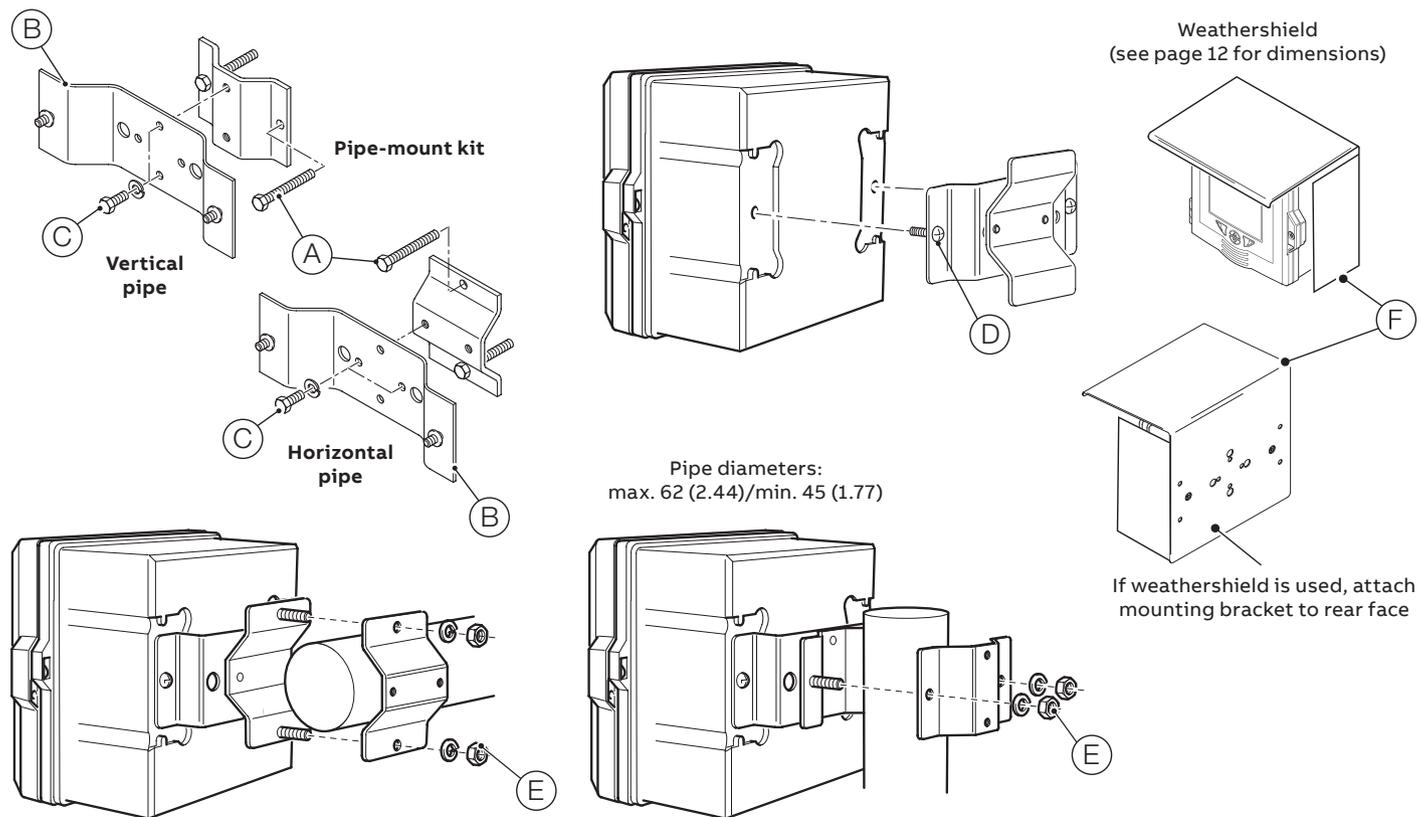


Figure 12 Pipe mounting the transmitter

6 Electrical installation

⚠ DANGER

- If the transmitter is used in a manner not specified by the Company, the protection provided by the equipment may be impaired.
- Refer to page 7 for electrical installation considerations in Hazardous areas.
- The transmitter conforms to Installation Category II of IEC 61010.
- All equipment connected to the transmitter’s terminals must comply with local safety standards (IEC 60950, EN61010-1).

⚠ DANGER – CONNECTION/CABLE REQUIREMENTS

- The connection terminals accept cables with peripheral wire cross-section of:
 - min.: 0.14 mm² (26 AWG)
 - max.: 1.5 mm² (14 AWG)
- Do not use a rigid conductor material as this can result in wire breaks.
- Ensure the connecting cable is flexible.
- To ensure the sensor cable length is sufficient, allow an additional 100 mm (4 in) of cable to pass through cable glands into the housing.
- Ensure the correct connections are made to suit the transmitter variant.

Terminal connections

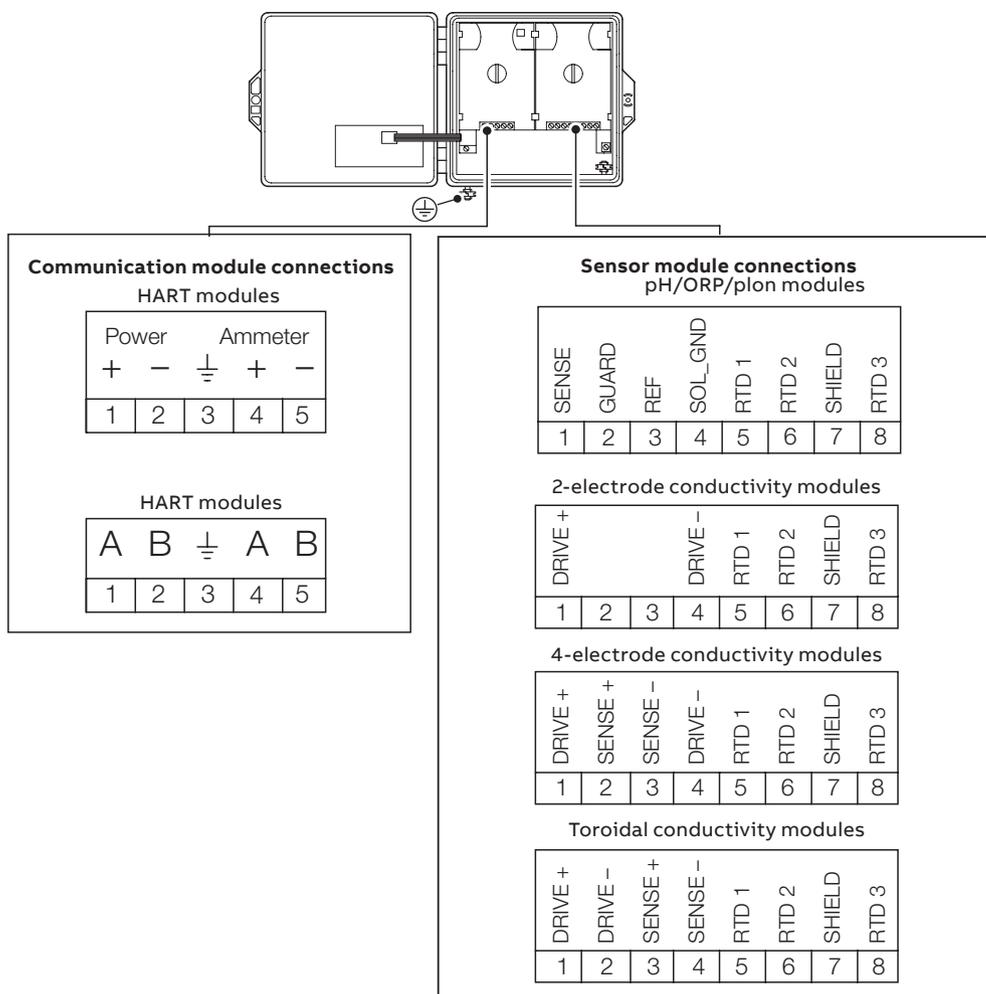


Figure 13 Connections overview

...6 Electrical installation

pH/ORP/pION sensor module connections

NOTICE

ORP (Redox) and Antimony pH sensors do not feature temperature compensation therefore do not have temperature sensors or related wiring.

Standard sensors without diagnostic functions

NOTICE

Ensure sensor diagnostics are **Off** when using standard sensors without diagnostic functions.

Sensor type	RTD wiring	SENSE 1	GUARD 2	REF 3	S.GND 4	RTD 1 5	RTD 2 6	SHIELD 7	RTD 3 8
2867	2-lead	Clear	–	Black	–	Red	White	–	–
TB5	2-lead	Blue	–	Black	–	Red	White	–	–
AP1xx	2-lead	Clear	–	Black	–	Red Red	White	–	–
	3-lead	Clear	–	Black	–	White	Red	–	Red
AP3xx	2-lead*	Blue	–	Black	–	Red	White	–	–
	3-lead	Blue	–	Black	–	Red	White	–	Grey
APS1xx	2-lead*	Blue	Yellow	Black	–	Red	White	–	–
APS5xx	3-lead	Blue	Yellow	Black	–	Red	White	–	Grey
APS7xx									

* Cut and remove grey wire

Standard sensors with diagnostic functions

NOTICE

Ensure sensor diagnostics are **On** when using standard sensors with diagnostic functions.

Sensor type	RTD wiring	SENSE 1	GUARD 2	REF 3	S.GND 4	RTD 1 5	RTD 2 6	SHIELD 7	RTD 3 8
TBX5	2-lead	Blue	Yellow	Black	Green	Red	White	Dark green	–
AP2xx	2-lead*	Clear	Red	Blue	Green/Yellow	Red	White	–	–
	3-lead	Clear	Red	Blue	Green/Yellow	Red	White	–	Grey

* Cut and remove grey wire

NOTICE

AWT210 pH sensor modules are supplied standardized to theoretical sensor characteristics. Following installation, but before use, a process calibration should be performed to ensure optimum accuracy. For pH sensor calibration procedures see page 42.

NOTICE

BNC adaptor option

For pH/ORP/pION sensors using a BNC connector, ABB recommends using the optional BNC adaptor. ABB does not recommend stripping or cutting sensor cabling due to the nature of the signal and cabling used.

Conductivity sensor module connections

2-electrode sensors

Sensor type	RTD wiring	DRIVE + 1	2	3	DRIVE – 4	RTD 1 5	RTD 2 6	SHIELD 7	RTD 3 8
2025, 2045 2077, 2078 2085, 2089	2-lead	Red	–	–	Black	Green/ Yellow Blue	Brown	–	–
	3-lead	Red	–	–	Black	Brown	Green/ Yellow	–	Blue
TB2	2-lead	Green	–	–	Black	Blue	Yellow	Dark green	–
AC2xx	2-lead	Green	–	–	Black	Blue/Red	Yellow	Dark green	–
	3-lead	Green	–	–	Black	Yellow	Red	Dark green	Blue

NOTICE

AWT210 2-electrode conductivity sensor modules are supplied standardized to theoretical sensor characteristics. Following installation, but before use, a process calibration should be performed to ensure optimum accuracy. For 2-electrode conductivity sensor calibration procedures see page 44.

4-electrode sensors

Sensor type	RTD wiring	DRIVE + 1	SENSE + 2	SENSE – 3	DRIVE – 4	RTD 1 5	RTD 2 6	SHIELD 7	RTD 3 8
TB4	2-lead	Green	Red	White	Black	Blue	Yellow	Dark green	–

NOTICE

AWT210 4-electrode conductivity sensor modules are supplied standardized to theoretical sensor characteristics. Following installation, but before use, a process calibration should be performed to ensure optimum accuracy. For 4-electrode conductivity sensor calibration procedures see page 45.

Toroidal sensors

Sensor type	RTD wiring	DRIVE + 1	DRIVE – 2	SENSE + 3	SENSE – 4	RTD 1 5	RTD 2 6	SHIELD 7	RTD 3 8
TB4	2-lead	Black	Blue	White	Red	Green	Yellow	Dark green	–

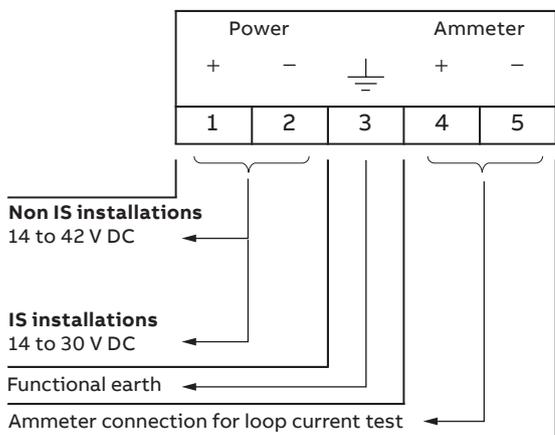
NOTICE

AWT210 toroidal conductivity sensor modules are supplied standardized to theoretical sensor characteristics. Following installation, but before use, a process calibration should be performed to ensure optimum accuracy. For toroidal conductivity sensor calibration procedures see page 45.

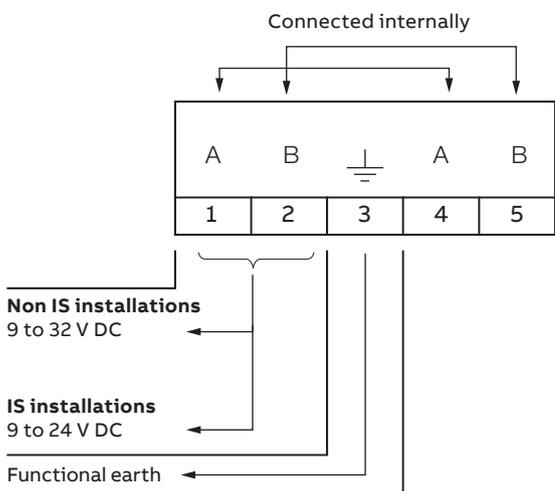
...6 Electrical installation

Communication module connections

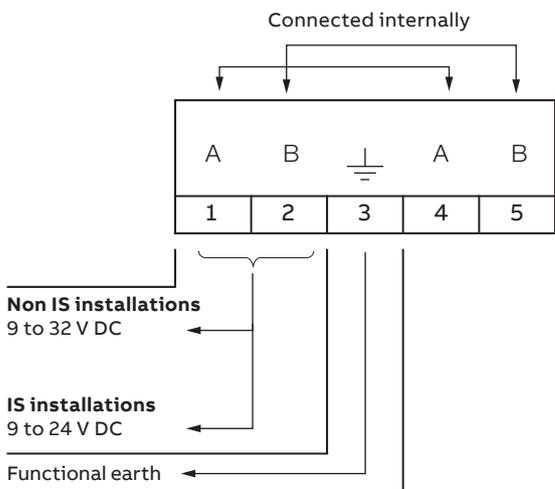
HART module



FOUNDATION Fieldbus module



Profibus PA module



Ground connection

Normal grounding practice is to terminate all grounds at the control room side, in which case the field side of the screen should be adequately protected to avoid contact with metallic objects. The transmitter case should be grounded.

WARNING

Bodily injury

If conduit hubs are used, they will not provide a bonding of the enclosure or system.

Referring to Figure 14, ground connections are provided: internally (A) and externally (B).

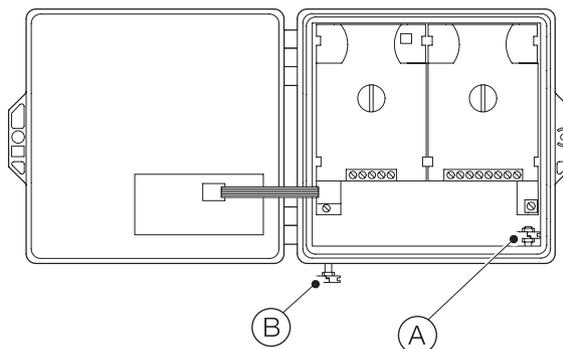


Figure 14 AWT210 ground connections

For IS systems the grounding should be at the safety barrier earth connection. For bus-powered systems the grounding of the screen should be close to the power supply unit. The specific noise immunity and emitted interference are only guaranteed when bus screening is fully effective – for example, ensuring that screening is maintained through any existing junction boxes. Appropriate equipotential bonding must be provided to avoid differences in potential among the individual plant components.

To ensure fault-free communication on Fieldbus (FF or PA) installations, the bus must be properly terminated at both ends. Only approved bus terminators must be used for intrinsically safe circuits.

NOTICE

HART, Profibus and Fieldbus protocols are not secure. Therefore, the intended application should be assessed before implementation to ensure these protocols are suitable.

Gland entries

For hazardous area installations, suitable Ex glands and blanking elements must be used to seal the entry holes.

7 Operation

Operator Page – normal conditions

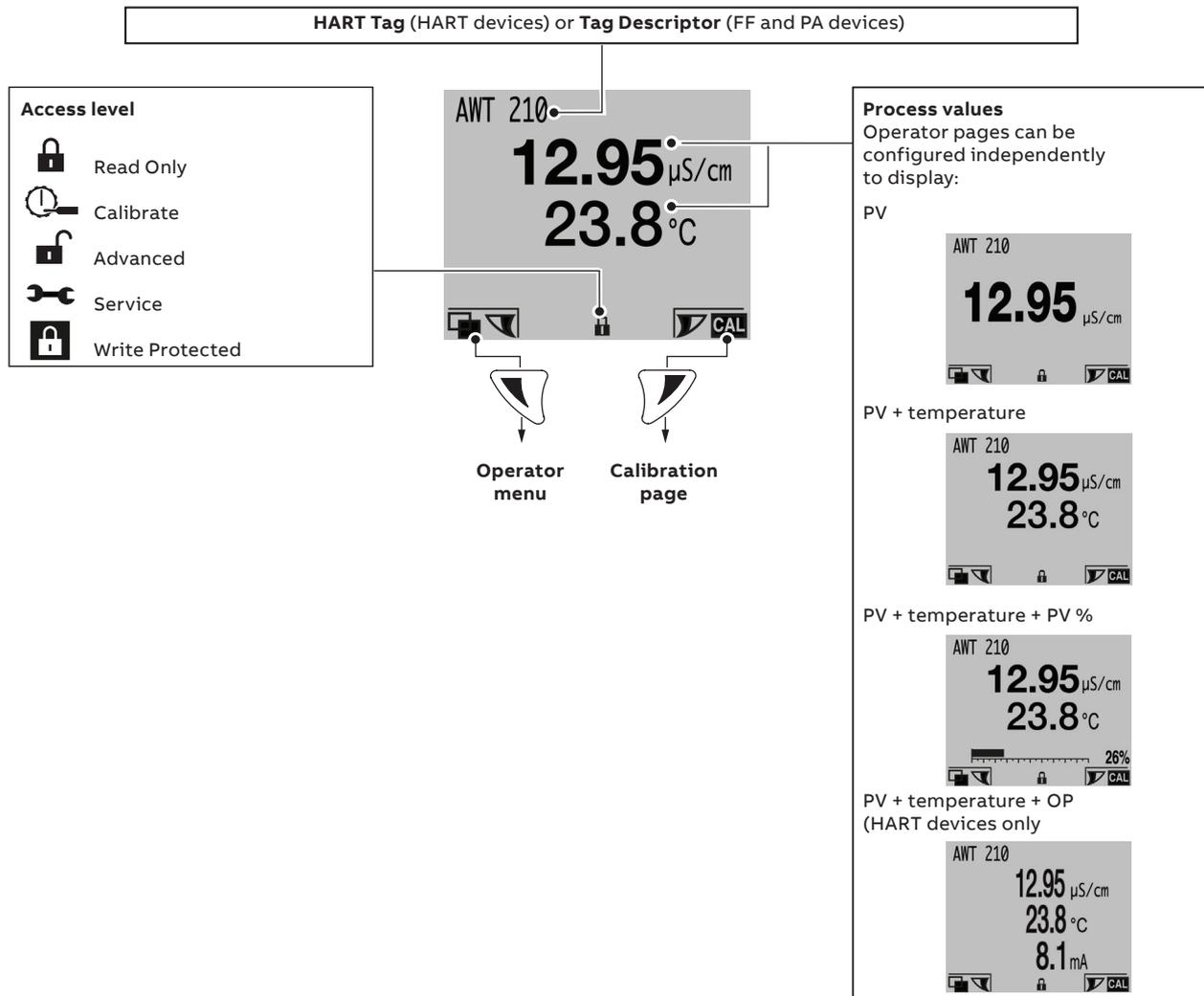


Figure 15 Example Operator pages – normal conditions

Operator Page – alarm conditions

If any of the diagnostic alarms are active the NAMUR status of the device is indicated by displaying the class and category of the highest priority active alarm.

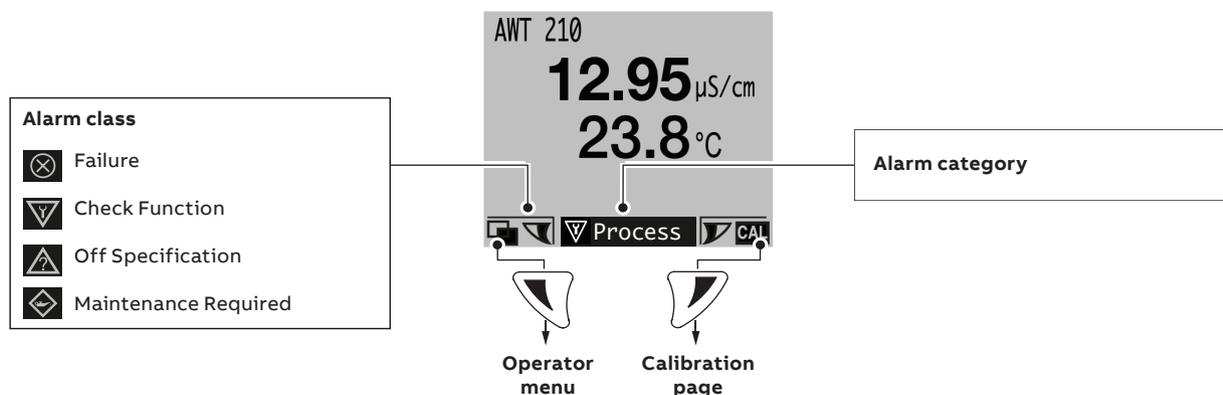
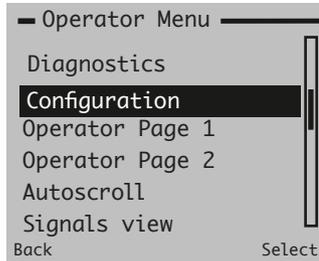


Figure 16 Example Operator pages – alarm conditions

...7 Operation

Operator menu

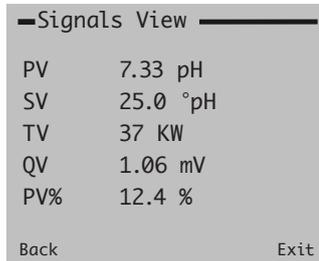
From the Operator menu, use the \triangle ∇ keys to highlight the required menu and press the \blacktriangleright key to select:



Operator menus comprise:

- Diagnostics: displays a list of active diagnostic alarm messages in priority order – see page 21.
- Configuration: enters the Configuration level menus – see page 28.
- Operator Page 1: displays the first Operator Page.
- Operator Page 2: displays the second Operator Page (available only if Operator Page 2 enabled).
- Autoscroll: switches automatically between the two Operator pages (available only if Operator Page 2 enabled).
- Signals View: displays a list of active signals.

Signals View



Signal	Sensor type pH	Sensor type 2-electrode conductivity	Sensor type 4-electrode conductivity	Sensor type toroidal conductivity
PV	pH, ORP, Ion Conc or pION	Conductivity or Concentration	Conductivity or Concentration	Conductivity or Concentration
SV	Temperature	Temperature	Temperature	Temperature
TV	Reference impedance	Conductivity without temperature compensation	Conductivity without temperature compensation	Conductivity without temperature compensation
QV	pH, Cell output (mV)	Conductivity	Conductivity	Conductivity
PV%	Primary variable percentage of engineering range			
O/P	Current output (HART versions only)			

Table 1 Signals View/Sensor type values displayed

8 Diagnostic alarms

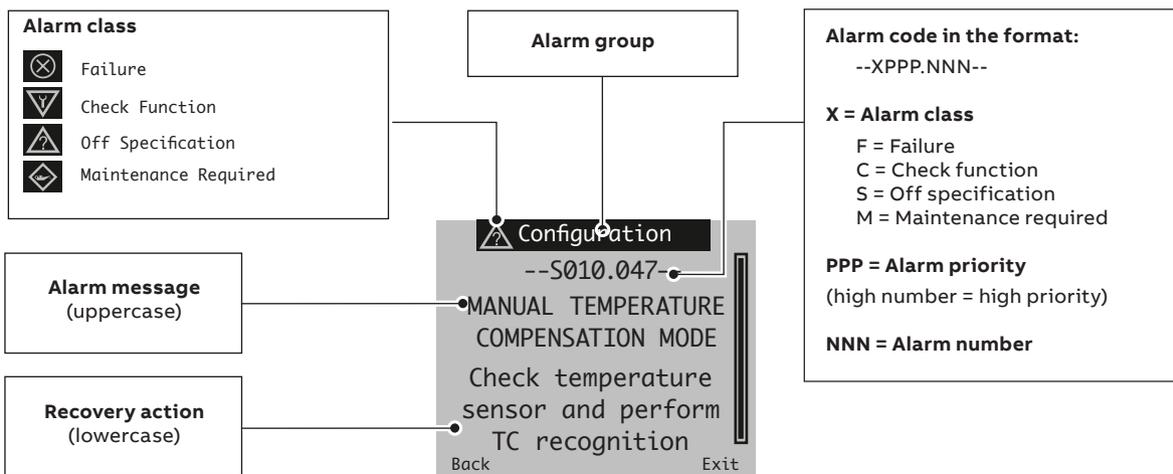


Figure 17 Example diagnostic alarm

Note.
Alarms are listed in alarm priority order (high number = high priority alarm).

Diagnostic message	ALARM MESSAGE	Recovery action	pH	2-electrode conductivity	4-electrode conductivity	Toroidal conductivity	HART	FF	PA
Electronics --F119.018--	SENSOR MODULE MEMORY FAILURE	Change sensor module	✓	✓	✓	✓	✓	✓	✓
Electronics --F118.023--	COMMS MODULE MEMORY FAILURE	Change comms module	✓	✓	✓	✓	✓	✓	✓
Electronics --F106.032--	CURRENT OUTPUT NOT CALIBRATED	Trim output If problem persists change comms module	✓	✓	✓	✓	✓		
Configuration --C098.041--	DATA SIMULATION		✓	✓	✓	✓	✓	✓	✓
Configuration --C097.030--	CURRENT OUTPUT FIXED	Enable loop current mode. Disable loop test/trim & PV cal.	✓	✓	✓	✓	✓		
Process --C096.031--	CURRENT OUTPUT SATURATED	Adjust engineering range	✓	✓	✓	✓	✓		
Electronics --F088.016--	SENSOR MODULE FAILURE	Change sensor module	✓	✓	✓	✓	✓	✓	✓
Process --F087.040--	OPEN CABLE OR SENSOR OUT OF SOLUTION	Check sensor wiring Verify that sensor is in solution	✓				✓	✓	✓
Electronics --F086.000--	PRIMARY VARIABLE INPUT READ ERROR	Check sensor If problem persists change sensor module	✓	✓	✓	✓	✓	✓	✓
Electronics --F085.003--	2ND PRIMARY VARIABLE INPUT READ ERROR	Check sensor If problem persists change sensor module		✓			✓	✓	✓
Operation --M084.038--	SHORTED CABLE OR GROUND LOOPS PRESENT	Check sensor wiring	✓		✓		✓	✓	✓
Sensor --M083.007--	SENSOR POLARIZATION	Check process Check sensor wiring Clean sensor	✓				✓	✓	✓

Table 2 Diagnostic alarms

...8 Diagnostic alarms

Diagnostic message	ALARM MESSAGE	Recovery action	pH	2-electrode conductivity	4-electrode conductivity	Toroidal conductivity	HART	FF	PA
 Process --M082.005--	SENSOR IS DIRTY	Clean sensor			✓		✓	✓	✓
 Electronics --M081.006--	DIAGNOSTIC INPUT READ ERROR	Check terminals Check sensor wiring Check electrode			✓		✓	✓	✓
 Electronics --M080.039--	LOW ELECTRODE IMPEDANCE	Check terminals Check sensor wiring Check electrode	✓				✓	✓	✓
 Process --S078.004--	PRIMARY VARIABLE OUTSIDE PHYS. LIMITS	Check sensor wiring Check configuration	✓	✓	✓	✓	✓	✓	✓
 Process --S076.010--	PRIMARY VARIABLE OUTSIDERANGE LIMITS	Adjust engineering range	✓	✓	✓	✓	✓	✓	✓
 Electronics --S074.001--	TEMPERATURE INPUT READ ERROR	Check sensor If problem persists change sensor module	✓	✓	✓	✓	✓	✓	✓
 Process --S072.011--	SENSOR TEMPERATURE OUTSIDE LIMITS	Check sensor wiring Check temperature configuration	✓	✓	✓	✓	✓	✓	✓
 Sensor --S068.043--	HIGH SENSOR EFFICIENCY (slope)	Check calibration Clean sensor Check sensor wiring	✓				✓	✓	✓
 Sensor --F066.044--	LOW SENSOR EFFICIENCY (slope)	Check calibration Clean sensor Check sensor wiring	✓				✓	✓	✓
 Sensor --S064.045--	HIGH SENSOR OFFSET	Check calibration Clean sensor Check sensor wiring	✓				✓	✓	✓
 Sensor --S062.046--	LOW SENSOR OFFSET	Check calibration Clean sensor Check sensor wiring	✓				✓	✓	✓
 Electronics --M060.037--	DIAGNOSTIC INPUT READ ERROR	Check sensor wiring If problem persists change sensor module	✓				✓	✓	✓
 Electronics --M056.002--	REFERENCE IMPEDANCE INPUT READ ERROR	Check sensor If problem persists change sensor module	✓				✓	✓	✓
 Sensor --M054.012--	HIGH REFERENCE IMPEDANCE	Check sensor Check sensor wiring	✓				✓	✓	✓
 Operation --M024.033--	POWER SUPPLY VOLTAGE OUTSIDE LIMITS	Trim output Ensure power supply voltage is within limits	✓	✓	✓	✓	✓		
 Electronics --M023.036--	SENSOR MODULE VOLTAGE WARNING	Check sensor wiring If problem persists change sensor module	✓	✓	✓	✓	✓	✓	✓
 Configuration --S010.047--	MANUAL TEMPERATURE COMPENSATION MODE	Check temperature sensor and perform TC recognition	✓	✓	✓	✓	✓	✓	✓

...Table 2 Diagnostic alarms

9 Password security and Access Level

Passwords are entered at the Enter Password screen accessed via the Access Level – see below.

Access Level

The Access Level is entered via the Operator/Enter Configuration menu option. Use the keys to highlight the required level and press to enter the level.

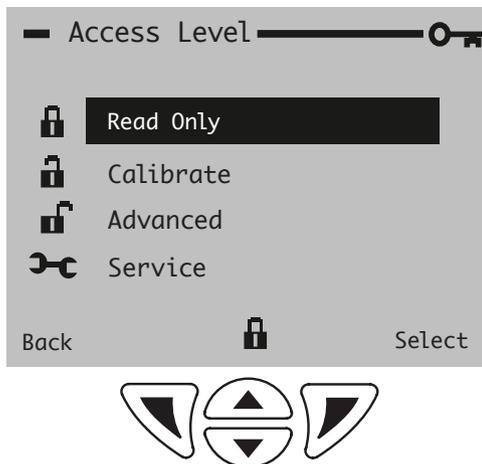


Figure 18 Access level screen

Level	Access
Logout	Displayed only after Calibrate or Advanced levels are accessed. Logs the user out of the current level. If passwords are set, a password must be entered to access these levels again after selecting Logout.
Read Only	View all parameters in read-only mode.
Calibrate	Enables access and adjustment of Calibrate level only (calibration menus are sensor-specific).
Advanced	Enables configuration access to all parameters.
Service	Reserved for authorized service technicians only.

Table 3 Access level menu details

Cursor/Password character indicator (maximum 6 characters)



Cursor – scroll characters using the keys; press (Next) to accept character; press (OK) to accept password while last character is highlighted

Figure 19 Enter password screen

Write protect switch

When the Write Protect switch (see page 6) is in the ON position, the transmitter is write-protected (and the Write Protected icon is displayed – see page 19). This means that only the Read Only access level is available to the operator.

When this switch is in the OFF position, all access levels are available (Read Only, Calibrate, Advanced and Service).

Setting passwords

Passwords can be set to enable secure access at 2 levels: Calibrate and Advanced. The Service Level is password protected at the factory and reserved for factory use only. Passwords can contain up to 6 characters and are set, changed or restored to their default settings at the Device Setup/ Security Setup parameter – see page 39.

Note. The transmitter is supplied with blank passwords for the Calibrate and Advanced levels, therefore, the Calibrate and Advanced levels levels can be accessed without password protection. It is recommended to set passwords for these access levels.

Password recovery

Advanced level password recovery

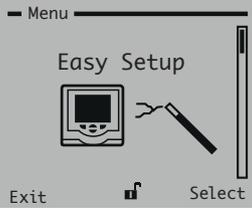
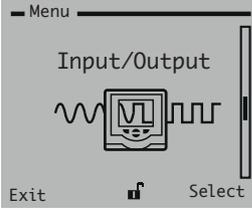
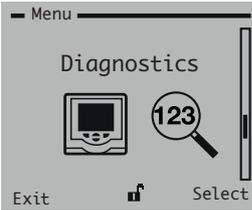
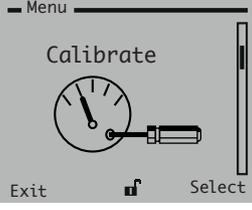
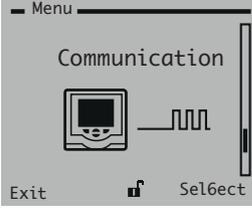
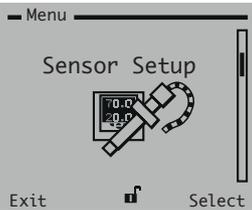
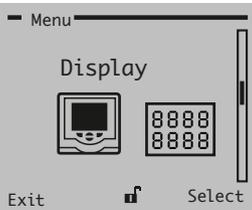
To recover the Advanced level password, move the Write Protect switch to the OFF position (see page 6). Select the Service Access level and enter the Service level password to gain access. From the Service level, the Device Setup menu can be accessed to reset the Advanced level password.

Service level password recovery

If the Service level password is lost, the only way to recover it is by following the procedure to reset all parameters to the factory default values as described in Appendix B, page 52. This resets all parameters including passwords.

10 Menu overview

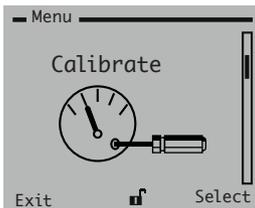
pH menus

Level	pH	Level	pH
 <p>Menu Easy Setup Exit  Select</p>	<p>Language Measurement Type</p> <ul style="list-style-type: none"> • pH Sensor Type <ul style="list-style-type: none"> - Isopotential Point - Asymmetric Potential • PV Unit • Valence • Magnitude • End Magnitude • End mV <p>Temperature Units Temp. Comp. Type</p> <ul style="list-style-type: none"> • Manual Temperature • Solution Coefficient <p>Operator page 1</p>	 <p>Menu Input/Output Exit  Select</p>	<p>Engineering Range Low Engineering Range High Damping Fault Current (HART only) Output Type (HART only) Function Gen Table (HART only) Trim 4mA (HART only) Trim 20mA (HART only) Loop Test (HART only)</p>
<p>See page 28</p>		 <p>Menu Diagnostics Exit  Select</p>	<p>Sensor Diagnostics Reference Impedance Limit Diagnostic Status</p>
 <p>Menu Calibrate Exit  Select</p>	<p>Automatic Buffer Cal. PV Manual Cal Temperature Cal Hold Output (HART only)</p> <ul style="list-style-type: none"> • Auto Buffer Setup <ul style="list-style-type: none"> - Temperature Compensation Coefficient - Buffer Type - Buffer 1 Value - Buffer 2 Value - User Defined Buffer 1 - User Defined Buffer 2 <p>Calibration Limits Edit Calibration Restore Defaults</p>	 <p>Menu Communication Exit  Select</p>	<p>HART version: Device Address HART Tag HART Description Message Manuf. ID Last Command HART Revision Resp. Preamble Loop Current Mode</p> <p>PA version: Slave Address Device Tag Ident No. Selector Manuf. ID Device Type PA Profile</p> <p>Foundation Fieldbus version Node Address Device Tag Manuf. ID Device Type Device Revision Simulation</p>
<p>See page 32</p>			
 <p>Menu Sensor Setup Exit  Select</p>	<p>Measurement Type</p> <ul style="list-style-type: none"> • pH Sensor Type <ul style="list-style-type: none"> - Isopotential Point - Asymmetric Potential • PV Unit • Valence • Magnitude • End Magnitude • End mV <p>Temperature Units Temperature Compensation Type</p> <ul style="list-style-type: none"> • Manual Temperature • Solution Coefficient <p>Temperature Sensor Type Detect Temperature Sensor</p>		
<p>See page 35</p>			
 <p>Menu Device Setup Exit  Select</p>	<p>Security Setup PDM Compatibility (HART only) Reset to defaults</p>	 <p>Menu Device Info Exit  Select</p>	<p>Sensor Type Device Serial No. Software Version</p>
 <p>Menu Display Exit  Select</p>	<p>Operator Page 1 Operator Page 2 Contrast Language</p>		

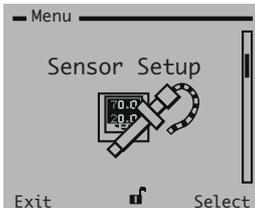
2-electrode conductivity menus

Level	2-electrode conductivity
	Language Measurement Type Cell Constant <ul style="list-style-type: none"> • Concentration Units • Concentration Curve Name Temperature Units Operator page 1

See page 29

	Conductivity Calibration Concentration Calibration Temperature Calibration Hold Output (HART only) Edit Calibration Restore Defaults
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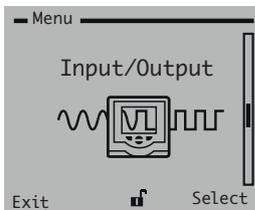
See page 33

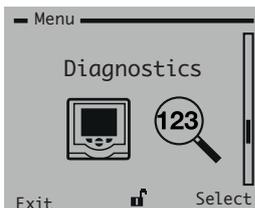
	Measurement Type Cell Constant <ul style="list-style-type: none"> • Concentration Units • Conductivity Units • Concentration Curve Name <ul style="list-style-type: none"> - Concentration Curve Table Temperature Units Temperature Compensation Type <ul style="list-style-type: none"> • Manual Temperature • Auto Temperature Compensation Option <ul style="list-style-type: none"> - Temperature Compensation Coefficient - Pure H2O Type - User Defined Temperature Compensation Curve Reference Temperature Temperature Sensor Type Detect Temperature Sensor
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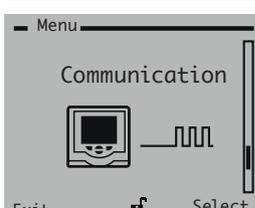
See page 36

	Security Setup PDM Compatibility (HART only) Reset to defaults
--	--

	Operator Page 1 Operator Page 2 Contrast Language
--	--

Level	2-electrode conductivity
	Engineering Range Low Engineering Range High Damping Fault Current (HART only) Output Type (HART only) Function Gen Table (HART only) Trim 4mA (HART only) Trim 20mA (HART only) Loop Test (HART only)

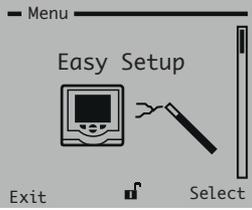
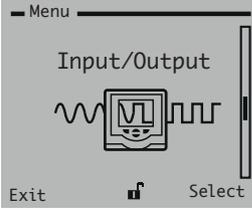
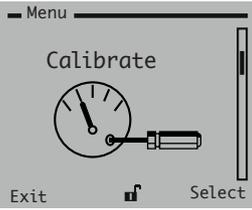
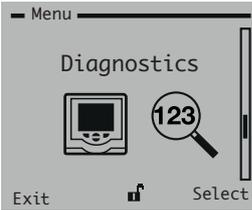
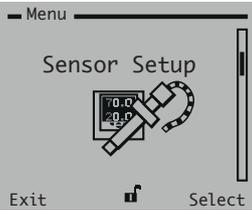
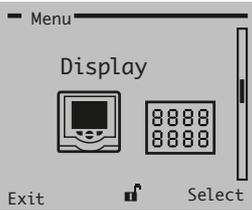
	Sensor Diagnostics Diagnostic Status
--	---

	HART version: Device Address HART Tag HART Description Message Manuf. ID Last Command HART Revision Resp. Preamble Loop Current Mode PA version: Slave Address Device Tag Ident No. Selector Manuf. ID Device Type PA Profile Foundation Fieldbus version Node Address Device Tag Manuf. ID Device Type Device Revision Simulation
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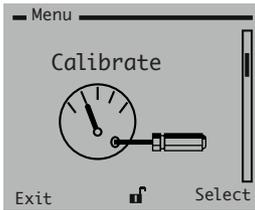
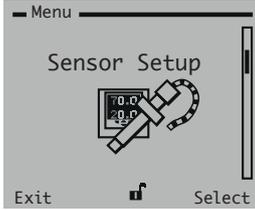
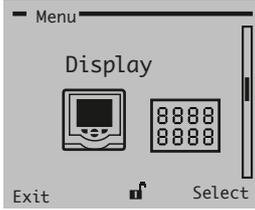
	Sensor Type Device Serial No. Software Version
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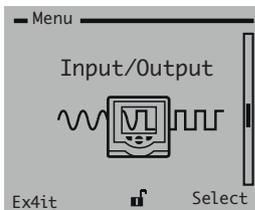
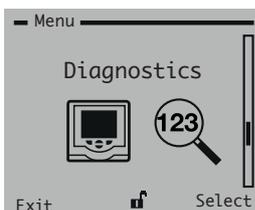
...10 Menu overview

4-electrode conductivity menus

Level	4-electrode conductivity	Level	4-electrode conductivity
 <p>Menu</p> <p>Easy Setup</p> <p>Exit  Select</p>	<p>Language</p> <p>Measurement Type</p> <p>Sensor Group</p> <ul style="list-style-type: none"> • Concentration Units • Concentration Curve Name <p>Temperature Units</p> <p>Operator page 1</p>	 <p>Menu</p> <p>Input/Output</p> <p>Exit  Select</p>	<p>Engineering Range Low</p> <p>Engineering Range High</p> <p>Damping</p> <p>Fault Current (HART only)</p> <p>Output Type (HART only)</p> <p>Function Gen Table (HART only)</p> <p>Trim 4mA (HART only)</p> <p>Trim 20mA (HART only)</p> <p>Loop Test (HART only)</p>
See page 30			
 <p>Menu</p> <p>Calibrate</p> <p>Exit  Select</p>	<ul style="list-style-type: none"> • Conductivity Calibration • Concentration Calibration <p>Temperature Calibration</p> <p>Hold Output (HART only)</p> <p>Edit Calibration</p> <p>Restore Defaults</p>	 <p>Menu</p> <p>Diagnostics</p> <p>Exit  Select</p>	<p>Sensor Diagnostics</p> <p>Diagnostic Status</p>
See page 33			
 <p>Menu</p> <p>Sensor Setup</p> <p>Exit  Select</p>	<p>Measurement Type</p> <p>Sensor Group</p> <ul style="list-style-type: none"> • Concentration Units • Conductivity Units • Concentration Curve Name <ul style="list-style-type: none"> - Concentration Curve Table <p>Temperature Units</p> <p>Temperature Compensation Type</p> <ul style="list-style-type: none"> • Manual Temperature • Auto Temperature Compensation Option <ul style="list-style-type: none"> - Temperature Compensation Coefficient - User Defined Temperature Compensation Curve <p>Reference Temperature</p> <p>Temperature Sensor Type</p> <p>Detect Temperature Sensor</p>	 <p>Menu</p> <p>Communication</p> <p>Exit  Select</p>	<p>HART version:</p> <p>Device Address</p> <p>HART Tag</p> <p>HART Description</p> <p>Message</p> <p>Manuf. ID</p> <p>Last Command</p> <p>HART Revision</p> <p>Resp. Preamble</p> <p>Loop Current Mode</p> <p>PA version:</p> <p>Slave Address</p> <p>Device Tag</p> <p>Ident No. Selector</p> <p>Manuf. ID</p> <p>Device Type</p> <p>PA Profile</p> <p>Foundation Fieldbus version</p> <p>Node Address</p> <p>Device Tag</p> <p>Manuf. ID</p> <p>Device Type</p> <p>Device Revision</p> <p>Simulation</p>
See page 37			
 <p>Menu</p> <p>Device Setup</p> <p>Exit  Select</p>	<p>Security Setup</p> <p>PDM Compatibility (HART only)</p> <p>Reset to defaults</p>	 <p>Menu</p> <p>Device Info</p> <p>Exit  Select</p>	<p>Sensor Type</p> <p>Device Serial No.</p> <p>Software Version</p>
	<p>Operator Page 1</p> <p>Operator Page 2</p> <p>Contrast</p> <p>Language</p>		
 <p>Menu</p> <p>Display</p> <p>Exit  Select</p>			

Toroidal conductivity menus

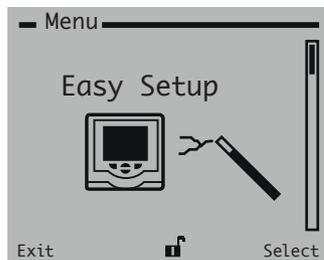
Level	Toroidal conductivity
	Language Measurement Type Concentration Solution <ul style="list-style-type: none"> • Concentration Units • Concentration Curve Name Temperature Units Operator page 1
See page 31	
	PV Zero Calibration PV Span Calibration Temperature Calibration Hold Output (HART only) Edit Calibration Restore Defaults
See page 34	
	Measurement Type <ul style="list-style-type: none"> • Concentration Solution • Concentration Units • Conductivity Units • Concentration Curve Name <ul style="list-style-type: none"> - Concentration Curve Table Temperature Units Temperature Compensation Type <ul style="list-style-type: none"> • Manual Temperature • Auto Temperature Compensation Option <ul style="list-style-type: none"> - Temperature Compensation Coefficient - User Defined Temperature Compensation Curve Reference Temperature Temperature Sensor Type Detect Temperature Sensor
See page 38	
	Security Setup PDM Compatibility (HART only) Reset to defaults
	Operator Page 1 Operator Page 2 Contrast Language

Level	Toroidal conductivity
	Engineering Range Low Engineering Range High Damping Fault Current (HART only) Output Type (HART only) Function Gen Table (HART only) Trim 4mA (HART only) Trim 20mA (HART only) Loop Test (HART only)
	Sensor Diagnostics Diagnostic Status
	HART version: Device Address HART Tag HART Description Message Manuf. ID Last Command HART Revision Resp. Preamble Loop Current Mode PA version: Slave Address Device Tag Ident No. Selector Manuf. ID Device Type PA Profile Foundation Fieldbus version Node Address Device Tag Manuf. ID Device Type Device Revision Simulation
	Sensor Type Device Serial No. Software Version

11 Configuration

Easy Setup

pH



Used to setup standard parameters quickly.

Note. Easy Setup menus are sensor-specific – the menus in this section are applicable to transmitters connected to pH sensor types.

Menu	Comment	Default
Language	Selects the language to be displayed on screen: English/Deutsch/Français/Español/Italiano Note. The language options are displayed with localized spelling.	
Measurement Type	Selects a measurement type compatible with the connected sensor: pH/ORP/Ion Conc/pION	
pH Sensor Type	Select a measurement type compatible with the connected sensor: Glass/Antimony/Custom	
Isopotential Pt.	Isopotential point. Enabled only if Measurement Type = pH and pH Sensor Type = Custom.	
Asymmetric Pot.	Asymmetric potential. Enabled only if Measurement Type = pH and pH Sensor Type = Custom.	
PV Unit	Sets the process value units. Enabled only if Measurement Type = Ion Conc. %/ppm/ppb/μg/l/mg/l	
Valence	The ion valence determines the millivolt change per decade of concentration. Enabled only if Measurement Type = Ion Conc. -3/-2/-1/1/2/3	
Magnitude	The number of magnitudes (ranging from 1 to 3) that define the ion concentration output. Enabled only if Measurement Type = Ion Conc. 1/2/3	
End Magnitude	The ion concentration state functions by associating an end millivolt value to an end magnitude value. Enabled only if Measurement Type = Ion Conc. 10/100/1000	
End mV	The end millivolt value associated with the end magnitude value. Enabled only if Measurement Type = Ion Conc.	
Temp. Unit	Temperature unit displayed and applied to all temperature parameters/values. Not enabled if Temperature Compensation Type = Manual. °F/°C	
Temp. Comp. Type	Temperature compensation type – see page 51. Manual/Auto/Auto Solution Note. When Auto is selected and a temperature sensor is recognized, the temperature compensation calculation is based on the Nernst equation detailed on page 51. When Auto Solution is selected and a temperature sensor is provided with the probe, the calculation is based on the Nernst solution coefficient equation detailed in detailed on page 51. When Manual is enabled/selected, the value set in the Manual Temp. parameter is used for the referenced temperature compensation.	Auto (if valid temperature sensor recognized)
Manual Temp.	Temperature value used for compensation in Temp Comp. Type/Manual compensation mode. Enabled only if Temperature Compensation Type = Manual.	
pH Soln. Coeff.	Enabled only if Measurement Type = pH and Temp. Comp. Type = Auto Solution.	
mV Soln. Coeff.	Enabled only if Measurement Type = pH and Temp. Comp. Type = Auto.	
Operator Page 1	Selects range of values displayed on Operator Page 1 – see page 47 for examples of character formats/sizes. PV/PV + Temperature/PV + Temp + PV%/PV + Temp + O/P	

2-electrode conductivity



Used to setup standard parameters quickly.

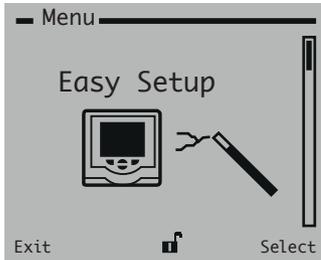
Note. Easy Setup menus are sensor-specific – the menus in this section are applicable to transmitters connected to 2-electrode conductivity sensor types.

Menu	Comment	Default
Language	Selects the language to be displayed on screen: English/Deutsch/Français/Español/Italiano Note. The language options are displayed with localized spelling.	
Measurement Type	Selects a measurement type compatible with the connected sensor: Conductivity/Concentration	
Cell Constant	Used to adjust the slope of the calculation graph. The design of the conductivity sensor determines the sensor constant (usually k = 1).	
Conc. Unit	Sets the process value units. Enabled only if Measurement Type = Concentration. %/ppm/ppb/µg/l/mg/l	
Conc. Curve Name	Enabled only if Measurement Type = Concentration.	
Temp. Unit	Temperature unit displayed and applied to all temperature parameters/values. Not enabled if Temperature Compensation Type = Manual. °F/°C	
Operator Page 1	Selects range of values displayed on Operator Page 1 – see page 47 for examples of character formats/sizes. PV/PV + Temperature/PV + Temp + PV%/PV + Temp + O/P	

...11 Configuration

... Easy Setup

4-electrode conductivity

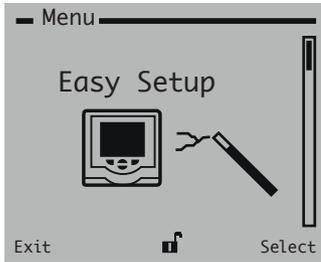


Used to setup standard parameters quickly.

Note. Easy Setup menus are sensor-specific – the menus in this section are applicable to transmitters connected to 4-electrode conductivity sensor types.

Menu	Comment	Default
Language	Selects the language to be displayed on screen: English/Deutsch/Français/Español/Italiano Note. The language options are displayed with localized spelling.	
Measurement Type	Selects a measurement type compatible with the connected sensor: Conductivity/Concentration	
Sensor Group	A/B	
Conc. Solution	Enabled only if Measurement Type = Concentration. 0-15% NaOH/0-20% NaCl/0-18% HCl/0-20% H2SO4/User Defined	
Conc. Unit	Sets the process value units. Enabled only if Measurement Type = Concentration. %/ppm/ppb/μg/l/mg/l	
Conc. Curve Name	Enabled only if Measurement Type = Concentration.	
Temp. Unit	Temperature unit displayed and applied to all temperature parameters/values. Not enabled if Temperature Compensation Type = Manual. °F/°C	
Operator Page 1	Selects range of values displayed on Operator Page 1 – see page 47 for examples of character formats/sizes. PV/PV + Temperature/PV + Temp + PV%/PV + Temp + O/P	

Toroidal conductivity



Used to setup standard parameters quickly.

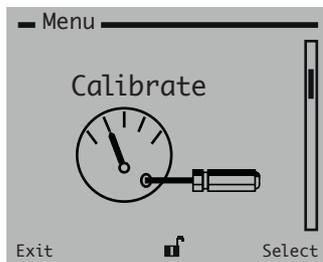
Note. Easy Setup menus are sensor-specific – the menus in this section are applicable to transmitters connected to toroidal conductivity sensor types.

Menu	Comment	Default
Language	Selects the language to be displayed on screen: English/Deutsch/Français/Español/Italiano Note. The language options are displayed with localized spelling.	
Measurement Type	Selects a measurement type compatible with the connected sensor: Conductivity/Concentration	
Cell Solution	Enabled only if Measurement Type = Concentration. 0-15% NaOH/0-20% NaCl/0-18% HCl/0-20% H2SO4/User Defined	
Conc. Unit	Sets the process value units. Enabled only if Measurement Type = Concentration. %/ppm/ppb/µg/l/mg/l	
Conc. Curve Name	Enabled only if Measurement Type = Concentration.	
Temp. Unit	Temperature unit displayed and applied to all temperature parameters/values. Not enabled if Temperature Compensation Type = Manual. °F/°C	
Operator Page 1	Selects range of values displayed on Operator Page 1 – see page 47 for examples of character formats/sizes. PV/PV + Temperature/PV + Temp + PV%/PV + Temp + O/P	

...11 Configuration

Calibrate

pH



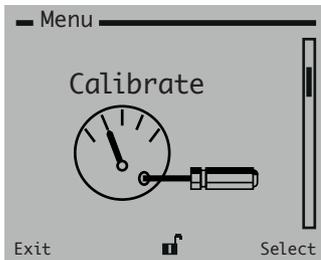
Used to calibrate the sensor.

Note. Calibrate menus are sensor-specific – the menus in this section are applicable to transmitters connected to pH sensor types.

Access to the Calibrate menu is permitted via the Calibrate and Advanced levels or directly from an Operator page using the Cal button.

Menu	Comment	Default
Auto Buffer Cal	Enabled only if Measurement Type = pH.	
PV Manual Cal		
1 Point Cal		
2 Point Cal		
Temperature Cal		
Hold Output	HART versions only. Not available if HART in Multidrop or Fixed Output mode. Disabled/Enabled. When Enabled: output is held automatically at the beginning of a PV calibration and released automatically at the end. When Disabled: output remains active throughout any PV calibration.	
Auto Buffer Setup		
Buffer Type	User Def/ABB/NIST/DIN 19266/MERCK/US Tech.	
Buffer 1 Value	Enabled only if Buffer Type = User Def. Available selections based on Buffer Type: ABB 4.01 pH/ABB 7.00 pH/ABB 9.18 pH/MERCK 4.00 pH/MERCK 7.00 pH/MERCK 9.00 pH/MERCK 10.00 pH/DIN 1.68 pH/DIN 4.01 pH/DIN 6.86 pH/DIN 9.18 pH/US TECH 4.01 pH/US TECH 7.00 pH/US TECH 10.01 pH/NIST 4.01 pH/NIST 6.86 pH/NIST 9.18 pH	
Buffer 2 Value	Enabled only if Buffer Type = User Def. Available selections based on Buffer Type: ABB 4.01 pH/ABB 7.00 pH/ABB 9.18 pH/MERCK 4.00 pH/MERCK 7.00 pH/MERCK 9.00 pH/MERCK 10.00 pH/DIN 1.68 pH/DIN 4.01 pH/DIN 6.86 pH/DIN 9.18 pH/US TECH 4.01 pH/US TECH 7.00 pH/US TECH 10.01 pH/NIST 4.01 pH/NIST 6.86 pH/NIST 9.18 pH	
User Def Buffer 1	Enabled only if Buffer Type = User Def. X1 Temp./Y1 pH/X2 Temp./Y2 pH/X3 Temp./Y3 pH/X4 Temp./Y4 pH/X5 Temp./Y5 pH/Table Error	
User Def Buffer 2	Enabled only if Buffer Type = User Def. X1 Temp./Y1 pH/X2 Temp./Y2 pH/X3 Temp./Y3 pH/X4 Temp./Y4 pH/X5 Temp./Y5 pH/Table Error	
	None Not Saved	
Cal Limits		
Slope High Limit		
Slope Low Limit		
Offset Limit +/-		
Edit Cal		
PV Slope		
PV Offset		
Temp Slope		
Temp Offset		
Restore Defaults		

2-electrode conductivity



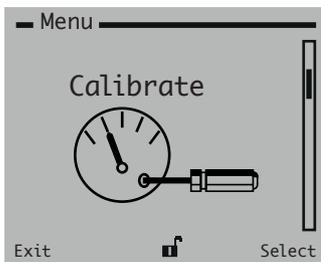
Used to calibrate the sensor.

Note. Calibrate menus are sensor-specific – the menus in this section are applicable to transmitters connected to 2-electrode conductivity sensor types.

Access to the Calibrate menu is permitted via the Calibrate and Advanced levels or directly from an Operator page using the Cal button.

Menu	Comment	Default
Conductivity Cal	Enabled only if Measurement Type = Conductivity.	
Concentration Cal	Enabled only if Measurement Type = Concentration.	
Temperature Cal		
Hold Output	HART versions only. Not available if HART in Multidrop or Fixed Output mode. Disabled/Enabled. When Enabled: output is held automatically at the beginning of a PV calibration and released automatically at the end. When Disabled: output remains active throughout any PV calibration.	
Edit Cal		
	PV Slope PV Offset Temp Slope Temp Offset	
Restore Defaults		

4-electrode conductivity



Used to calibrate the sensor.

Note. Calibrate menus are sensor-specific – the menus in this section are applicable to transmitters connected to 4-electrode conductivity sensor types.

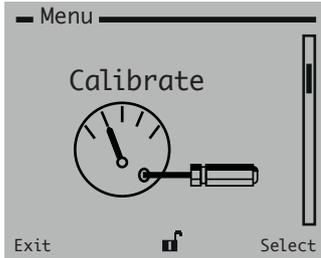
Access to the Calibrate menu is permitted via the Calibrate and Advanced levels or directly from an Operator page using the Cal button.

Menu	Comment	Default
Conductivity Cal	Enabled only if Measurement Type = Conductivity.	
Concentration Cal	Enabled only if Measurement Type = Concentration.	
Temperature Cal		
Hold Output	HART versions only. Not available if HART in Multidrop or Fixed Output mode. Disabled/Enabled. When Enabled: output is held automatically at the beginning of a PV calibration and released automatically at the end. When Disabled: output remains active throughout any PV calibration.	
Edit Cal		
	PV Slope PV Offset Temp Slope Temp Offset	
Restore Defaults		

...11 Configuration

... Calibrate

Toroidal conductivity



Used to calibrate the sensor.

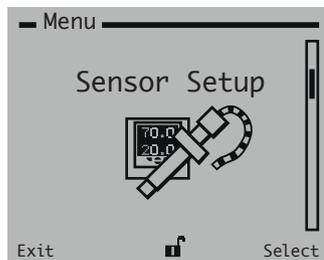
Note. Calibrate menus are sensor-specific – the menus in this section are applicable to transmitters connected to toroidal conductivity sensor types.

Access to the Calibrate menu is permitted via the Calibrate and Advanced levels or directly from an Operator page using the Cal button.

Menu	Comment	Default
PV Zero Cal		
PV Span Cal		
Temperature Cal		
Hold Output	HART versions only. Not available if HART in Multidrop or Fixed Output mode. Disabled/Enabled. When Enabled: output is held automatically at the beginning of a PV calibration and released automatically at the end. When Disabled: output remains active throughout any PV calibration.	
Edit Cal		
	PV Slope PV Offset Temp Slope Temp Offset	
Restore Defaults		

Sensor Setup

pH



Used to access standard setup parameters.

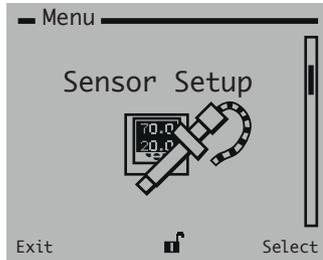
Note. Sensor Setup menus are sensor-specific – the menus in this section are applicable to transmitters connected to pH sensor types.

Menu	Comment	Default
Measurement Type	Selects a measurement type compatible with the connected sensor: pH/ORP/Ion Conc/pION	
pH Sensor Type	Enabled only if Measurement Type = pH. Select a measurement type compatible with the connected sensor: Glass/Antimony/Custom	
PV Unit	Enabled only if Measurement Type = Ion Conc. Sets the process value units. %/ppm/ppb/μg/l/mg/l	
Isopotential Pt.	Isopotential point. Enabled only if Measurement Type = pH and pH Sensor Type = Custom.	
Asymmetric Pot.	Asymmetric potential. Enabled only if Measurement Type = pH and pH Sensor Type = Custom.	
Valence	The ion valence determines the millivolt change per decade of concentration. Enabled only if Measurement Type = Ion Conc. -3/-2/-1/1/2/3	
Magnitude	The number of magnitudes (ranging from 1 to 3) that define the ion concentration output. Enabled only if Measurement Type = Ion Conc. 1/2/3	
End Magnitude	The ion concentration state functions by associating an end millivolt value to an end magnitude value. Enabled only if Measurement Type = Ion Conc. 10/100/1000	
End mV	The end millivolt value associated with the end magnitude value. Enabled only if Measurement Type = Ion Conc.	
Temp. Unit	Temperature unit displayed and applied to all temperature parameters/values. Not enabled if Temperature Compensation Type = Manual. °F/°C	
Temp. Comp. Type	Temperature compensation type – see page 51. Manual/Auto/Auto Solution Note. When Auto is selected and a temperature sensor is recognized, the temperature compensation calculation is based on the Nernst equation detailed on page 51. When Auto Solution is selected and a temperature sensor is provided with the probe, the calculation is based on the Nernst solution coefficient equation detailed in detailed on page 51. When Manual is enabled/selected, the value set in the Manual Temp. parameter is used for the referenced temperature compensation.	Auto (if valid temperature sensor recognized)
Manual Temp.	Temperature value used for compensation when Temp Comp. Type = Manual compensation mode. Enabled only if Temperature Compensation Type = Manual.	
pH Soln. Coeff.	Enabled only if Measurement Type = pH and Temp. Comp. Type = Auto Solution.	
mV Soln. Coeff.	Enabled only if Measurement Type = pH and Temp. Comp. Type = Auto.	
Temp. Sensor Type	Read-only. 3K Balco 2-wire/3K Balco 3-wire/PT 100 2-wire/PT 100 3-wire/PT 1000 2-wire/PT 1000 3-wire/None	
Detect TC Type		
TC Detection Status	Read Only/Not Recognized/Recognized	

...11 Configuration

... Sensor Setup

2-electrode conductivity

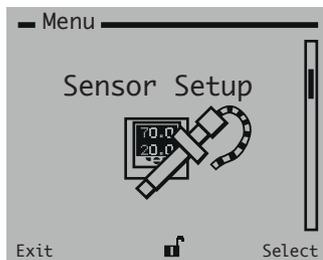


Used to access standard setup parameters.

Note. Sensor Setup menus are sensor-specific – the menus in this section are applicable to transmitters connected to 2-electrode conductivity sensor types.

Menu	Comment	Default
Measurement Type	Selects a measurement type compatible with the connected sensor: Conductivity/Concentration	
Cell Constant		
Conc. Unit	Sets the process value units. Enabled only if Measurement Type = Concentration. %/ppm/ppb/ μ g/l/mg/l	
Conductivity Unit	Enabled only if Measurement Type = Conductivity. Auto/ μ S/cm/mS/cm	
Conc. Curve Name	Enabled only if Measurement Type = Concentration.	
Conc. Curve Table	Enabled only if Measurement Type = Concentration. X1 Cond/Y1 Conc/X2 Cond/Y2 Conc/X3 Cond/Y3 Conc/ X4 Cond/Y4 Conc/X5 Cond/Y5 Conc/X6 Cond/Y6 Conc/Table Error	
None Not Saved		
Temp. Unit	Temperature unit displayed and applied to all temperature parameters/values. $^{\circ}$ F/ $^{\circ}$ C	
Temp. Comp. Type	Manual/Auto	
Manual Temp.	Enabled only if Temp. Comp. Type = Manual.	
Auto TC Option	Enabled only if Temp. Comp. Type = Auto. Standard KCl/TC Coeff./Pure H2O/User Def. TC	
TC Coeff.	Enabled only if Temp. Comp. Type = Auto and Auto TC Option = TC Coeff.	
Pure H2O Type	Enabled only if Temp. Comp. Type = Auto and Auto TC Option = Pure H2O. Neutral/Acid./Base	
User Def. TC Curve	Enabled only if Temp. Comp. Type = Auto and Auto TC Option = User Def. TC. X1 Temp/Y1 K/Kref/X2 Temp/Y2 K/Kref/X3 Temp/Y3 K/Kref/ X4 Temp/Y4 K/Kref/X5 Temp/Y5 K/Kref/X6 Temp/Y6 K/Kref/Table Error	
None Not Saved		
Reference Temp.		
Temp. Sensor Type	Read-only. 3K Balco 2-wire/3K Balco 3-wire/PT 100 2-wire/PT 100 3-wire/PT 1000 2-wire/PT 1000 3-wire/None	
Detect TC Type		
TC Detection Status	Read Only/Not Recognized/Recognized	

4-electrode conductivity



Used to access standard setup parameters.

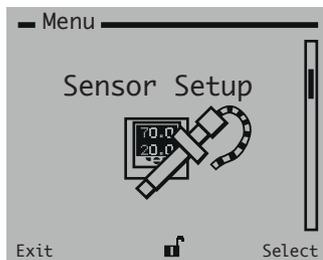
Note. Sensor Setup menus are sensor-specific – the menus in this section are applicable to transmitters connected to 4-electrode conductivity sensor types.

Menu	Comment	Default
Measurement Type	Selects a measurement type compatible with the connected sensor: Conductivity/Concentration	
Sensor Group	A/B	
Conc. Solution	Enabled only if Measurement Type = Concentration. 0-15% NaOH/0-20% NaCl/0-18% HCl/0-20% H2SO4/User Defined	
Conc. Unit	Sets the process value units. Enabled only if Measurement Type = Concentration. %/ppm/ppb/ μ g/l/mg/l	
Conductivity Unit	Enabled only if Measurement Type = Conductivity. Auto/ μ S/cm/mS/cm	
Conc. Curve Name	Enabled only if Measurement Type = Concentration.	
Conc. Curve Table	Enabled only if Measurement Type = Concentration. X1 Cond/Y1 Conc/X2 Cond/Y2 Conc/X3 Cond/Y3 Conc/ X4 Cond/Y4 Conc/X5 Cond/Y5 Conc/X6 Cond/Y6 Conc/Table Error	
	None Not Saved	
Temp. Unit	Temperature unit displayed and applied to all temperature parameters/values. $^{\circ}$ F/ $^{\circ}$ C	
Temp. Comp. Type	Manual/Auto	
Manual Temp.	Enabled only if Temp. Comp. Type = Manual.	
Auto TC Option	Enabled only if Temp. Comp. Type = Auto. Standard KCl/TC Coeff./NaOH/NaCl/HCl/H2SO4/User Def. TC	
TC Coeff.	Enabled only if Temp. Comp. Type = Auto and Auto TC Option = TC Coeff.	
User Def. TC Curve	Enabled only if Temp. Comp. Type = Auto and Auto TC Option = User Def. TC. X1 Temp/Y1 K/Kref/X2 Temp/Y2 K/Kref/X3 Temp/Y3 K/Kref/ X4 Temp/Y4 K/Kref/X5 Temp/Y5 K/Kref/X6 Temp/Y6 K/Kref/Table Error	
	None Not Saved	
Reference Temp.		
Temp. Sensor Type	Read-only. 3K Balco 2-wire/3K Balco 3-wire/PT 100 2-wire/PT 100 3-wire/PT 1000 2-wire/PT 1000 3-wire/None	
Detect TC Type		
TC Detection Status	Read Only/Not Recognized/Recognized	

...11 Configuration

... Sensor Setup

Toroidal conductivity



Used to access standard setup parameters.

Note. Sensor Setup menus are sensor-specific – the menus in this section are applicable to transmitters connected to toroidal conductivity sensor types.

Menu	Comment	Default
Measurement Type	Selects a measurement type compatible with the connected sensor: Conductivity/Concentration	
Conc. Solution	Enabled only if Measurement Type = Concentration. 0-15% NaOH/0-20% NaCl/0-18% HCl/0-20% H2SO4/User Defined	
Conc. Unit	Sets the process value units. Enabled only if Measurement Type = Concentration. %/ppm/ppb/μg/l/mg/l	
Conductivity Unit	Enabled only if Measurement Type = Conductivity. Auto/μS/cm/mS/cm	
Conc. Curve Name	Enabled only if Measurement Type = Concentration.	
Conc. Curve Table	Enabled only if Measurement Type = Concentration. X1 Cond/Y1 Conc/X2 Cond/Y2 Conc/X3 Cond/Y3 Conc/ X4 Cond/Y4 Conc/X5 Cond/Y5 Conc/X6 Cond/Y6 Conc/Table Error	
	None Not Saved	
Temp. Unit	Temperature unit displayed and applied to all temperature parameters/values. °F/°C	
Temp. Comp. Type	Manual/Auto	
Manual Temp.	Enabled only if Temp. Comp. Type = Manual.	
Auto TC Option	Enabled only if Temp. Comp. Type = Auto. Standard KCl/TC Coeff./NaOH/NaCl/HCl/H2SO4/User Def. TC	
TC Coeff.	Enabled only if Temp. Comp. Type = Auto and Auto TC Option = TC Coeff.	
User Def. TC Curve	Enabled only if Temp. Comp. Type = Auto and Auto TC Option = User Def. TC. X1 Temp/Y1 K/Kref/X2 Temp/Y2 K/Kref/X3 Temp/Y3 K/Kref/ X4 Temp/Y4 K/Kref/X5 Temp/Y5 K/Kref/X6 Temp/Y6 K/Kref/Table Error	
	None Not Saved	
Reference Temp.		
Temp. Sensor Type	Read-only. 3K Balco 2-wire/3K Balco 3-wire/PT 100 2-wire/PT 100 3-wire/PT 1000 2-wire/PT 1000 3-wire/None	
Detect TC Type		
TC Detection Status	Read Only/Not Recognized/Recognized	

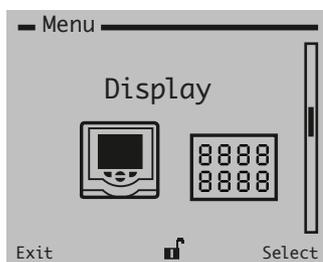
Device Setup



Used to setup security parameters, set PDM compatibility (for HART-enable transmitters) and to reset default (factory-set) parameters.

Menu	Comment	Default
Security Setup		
HW Write Prot.	Read-only. Disabled/Enabled	
SW Write Prot.	Disabled/Enabled	
Calibrate Password	Available only at Advanced access level.	
Advanced Password	Available only at Advanced access level.	
HART Login	Enabled for HART versions only. Disabled/Enabled	
PDM Compatibility	Available for HART versions only. Enable this option if the device is connected to Siemens Simatic PDM. Disabled/Enabled	
Reset To Defaults	Available only at Advanced access level.	

Display

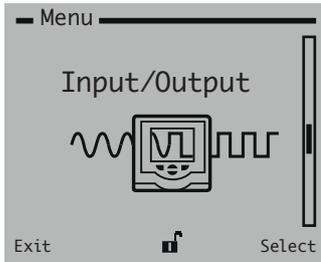


Used to setup Operator pages (1, 2), select the display language and set the display contrast.

Menu	Comment	Default
Operator Page 1	Selects range of values displayed on Operator Page 1 – see page 51 for examples of character formats/sizes. PV/PV + Temperature/PV + Temp + PV%/PV + Temp + O/P	
Operator Page 2	Selects range of values displayed on Operator Page 2 – see page 51 for examples of character formats/sizes. PV/PV + Temperature/PV + Temp + PV%/PV + Temp + O/P	
Contrast	Adjust contrast of display.	
Language	Selects the language to be displayed on screen: English/Deutsch/Français/Español/Italiano Note. Language options are displayed with localized spelling.	

...11 Configuration

Input/Output



Used to configure input/output values.

Menu	Comment	Default
Eng. Low	pH devices – cannot be edited if Measurement Type = Ion Concentration. Conductivity devices cannot be edited if Measurement Type = Concentration. See Easy Setup (page 28) or Sensor Setup (page 35) levels for the associated sensor type.	
Eng. High	pH devices – cannot be edited if Measurement Type = Ion Concentration. Conductivity devices cannot be edited if Measurement Type = Concentration. See Easy Setup (page 28) or Sensor Setup (page 35) levels for the associated sensor type.	
Damping		
Fault Current	HART only. High/Low	
Output Type	HART only. Linear/Function-Generator	
Function-gen Table	HART only. Enabled only if Output Type = Function-Generator. X1/Y1/X2/Y2/X3/Y3/X4/Y4/X5/Y5/Table Error	
None Not Saved		
Trim 4mA	HART only. Not available if HART in multidrop or fixed output mode.	
Trim 20mA	HART only. Not available if HART in multidrop or fixed output mode.	
Loop Test	HART only. Not available if HART in multidrop or fixed output mode.	

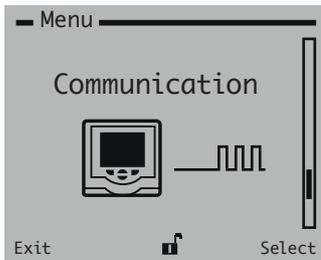
Diagnostics



See page 21 for all diagnostic messages/actions.

Menu	Comment	Default
Sensor Diagnostics	pH, 2-electrode conductivity, 4-electrode conductivity only. Disabled/Enabled	
Reference Imp. Limit	pH only. Enabled only if Sensor Diagnostics = Enabled. Disabled/Enabled	
Diagnosis Status	Read-only. Actual/Simulated	

Communication



Communication level menus are enabled only if an optional communications module is fitted.

Refer to the communications supplementary manuals for full details of Profibus, MODBUS and HART connections and configuration together with tables detailing Profibus slot/indexes and MODBUS coils and registers.

Device Info



Displays read-only factory-set details for the transmitter software and connected sensor(s).

Menu	Comment	Default
Sensor Type	Read-only. Unknown/pH Probe/4-Wire Cond./2-Wire Cond./Toroidal Cond.	
Device Serial No.	Read-only	
Software Version	Read-only	
Hardware Version	Read-only	

12 Calibration

pH sensor calibration

Auto Buffer Cal

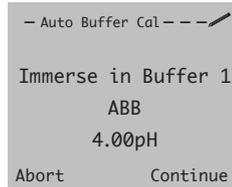
Performs a 2 point calibration using 2 pre-defined buffer solutions – see **Auto Buffer Setup**, page 32.

Available only if **Measurement Type = pH**.

1 Immerse in Buffer 1

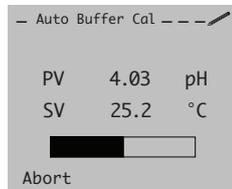
The details of buffer solution 1 are displayed.

Immerse the sensor in the buffer solution and press  to continue.



2 Monitoring (Buffer 1)

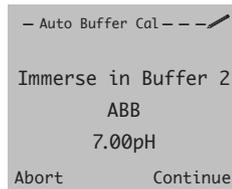
Live process values are displayed. The progress of the process value stability check is indicated on the progress bar. The procedure moves automatically to the next stage upon completion.



3 Immerse in Buffer 2

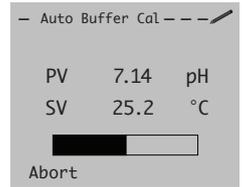
The details of buffer solution 2 are displayed.

Immerse the sensor in the buffer solution and press  to continue.



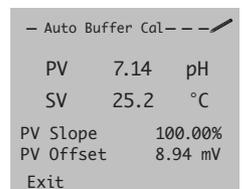
4 Monitoring (Buffer 2)

Live process values are displayed. The progress of the process value stability check is indicated on the progress bar. The procedure moves automatically to the next stage upon completion.

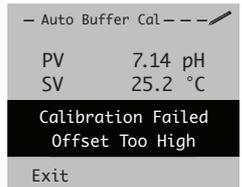


5 Completion

Following a successful calibration the calculated coefficients are displayed.



Following an unsuccessful calibration the reason for failure is displayed.

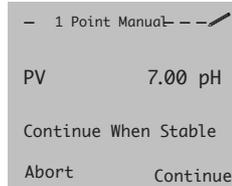


1-point manual calibration

Performs a manual calibration (Offset adjustment) at a single reference point.

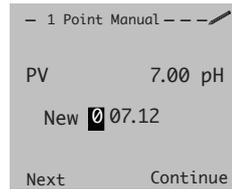
1 Wait for stable reading

Monitor the process value and continue (↵) to the next step once the value has stabilized.



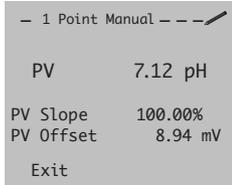
2 Enter the new value

Enter the desired PV value by pressing the (↵) key to move the cursor and the (▲) (▼) keys to change the value. When the new value has been entered press the (↵) key to continue.

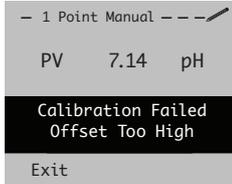


3 Completion

Following a successful calibration the calculated coefficients are displayed.



Following an unsuccessful calibration the reason for failure is displayed.

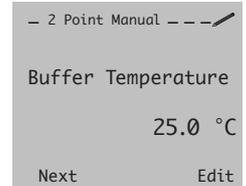


2-point manual calibration

Performs a 2-point calibration using 2 pre-defined buffer solutions.

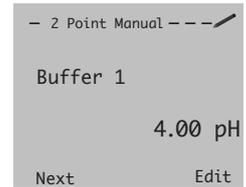
1 Buffer temperature

The temperature of the buffer solutions is displayed. The temperature can be edited by pressing the (↵) key. When the buffer temperature is correct press the (↵) key to continue.



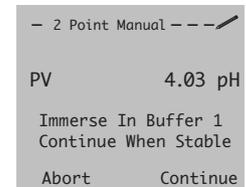
2 Buffer 1 value

The value of the 1st buffer solution is displayed. The value can be edited by pressing the (↵) key. When the buffer value is correct press the (↵) key to continue.



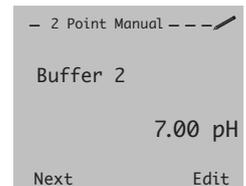
3 Wait for stable reading – 1st buffer solution

Immerse the sensor in the buffer solution, monitor the process value and continue (↵) to the next step once the value has stabilized.



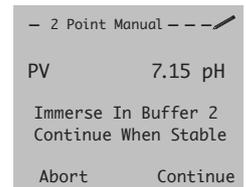
4 Buffer 2 value

The value of the 2nd buffer solution is displayed. The value can be edited by pressing the (↵) key. When the buffer value is correct press the (↵) key to continue.



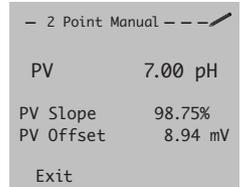
5 Wait for stable reading – 2nd buffer solution

Immerse the sensor in the buffer solution, monitor the process value and continue (↵) to the next step once the value has stabilized.

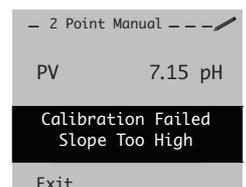


6 Completion

Following a successful calibration the calculated coefficients are displayed.



Following an unsuccessful calibration the reason for failure is displayed.



...12 Calibration

2-electrode conductivity sensor calibration

2-electrode conductivity does not normally require wet calibration provided that the sensor constant has been entered correctly and the sensor cable resistance is not significant. The procedure is for a manual calibration at a single reference point. **Conductivity Calibration** and **Concentration Calibration** procedures are identical.

For cell constants from 0.003 to 0.054

- If the calibration is performed at a conductivity value $< 0.2 \mu\text{S/cm}$ the **PV Offset** is recalculated.
- If the calibration is performed at a conductivity value $\geq 0.2 \mu\text{S/cm}$ the **PV Slope** is recalculated.

For cell constants from 0.055 to 0.299

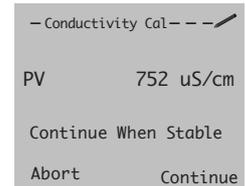
- If the calibration is performed at a conductivity value $< 1 \mu\text{S/cm}$ the **PV Offset** is recalculated.
- If the calibration is performed at a conductivity value $\geq 1 \mu\text{S/cm}$ the **PV Slope** is recalculated.

For cell constants from 0.3 to 1.999

- If the calibration is performed at a conductivity value $< 5 \mu\text{S/cm}$ the **PV Offset** is recalculated.
- If the calibration is performed at a conductivity value $\geq 5 \mu\text{S/cm}$ the **PV Slope** is recalculated.

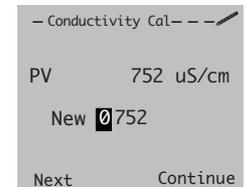
1 Wait for stable reading

Monitor the process value and continue (↵) to the next step once the value has stabilized.



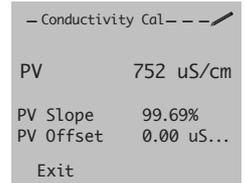
2 Enter the new value

Enter the desired PV value by pressing the (↵) key to move the cursor and the (▲) (▼) keys to change the value. When the new value has been entered press the (↵) key to continue.

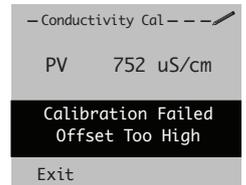


3 Completion

Following a successful calibration the calculated coefficients are displayed.



Following an unsuccessful calibration the reason for failure is displayed.



4-electrode conductivity sensor calibration

4-electrode conductivity may require wet calibration for the greatest accuracy.

The procedure is for a manual calibration at a single reference point. **Conductivity Calibration** and **Concentration Calibration** procedures are identical.

For Group A sensors

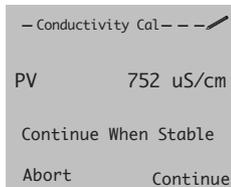
- If the calibration is performed at a conductivity value <math>< 1 \mu\text{S}/\text{cm}</math> the PV Offset is recalculated.
- If the calibration is performed at a conductivity value $\geq 1 \mu\text{S}/\text{cm}$ the PV Slope is recalculated.

For Group B sensors

- If the calibration is performed at a conductivity value <math>< 5 \mu\text{S}/\text{cm}</math> the PV Offset is recalculated.
- If the calibration is performed at a conductivity value $\geq 5 \mu\text{S}/\text{cm}$ the PV Slope is recalculated.

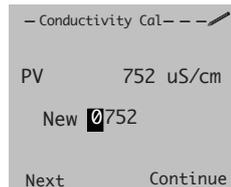
1 Wait for stable reading

Monitor the process value and continue (↵) to the next step once the value has stabilized.



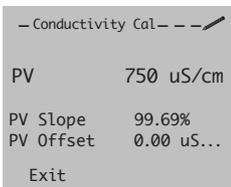
2 Enter the new value

Enter the desired PV value by pressing the (↵) key to move the cursor and the (▲) (▼) keys to change the value. When the new value has been entered press the (↵) key to continue.

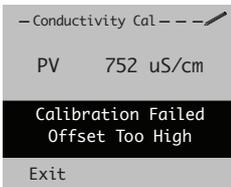


3 Completion

Following a successful calibration the calculated coefficients are displayed.



Following an unsuccessful calibration the reason for failure is displayed.



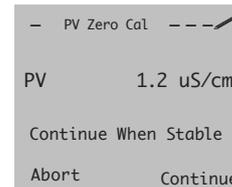
Toroidal conductivity sensor calibration

Toroidal conductivity may require wet calibration for the greatest accuracy.

PV Zero calibration

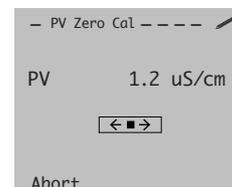
1 Apply zero and wait for stable reading

Ensure that a zero solution is present at the sensor, monitor the process value and continue (↵) to the next step once the value has stabilized.



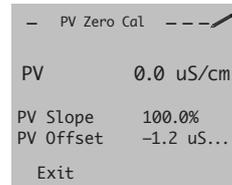
2 Sampling

The procedure moves automatically to the next stage once the PV has been sampled.

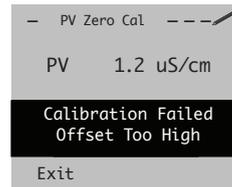


3 Completion

Following a successful calibration the calculated coefficients are displayed.



Following an unsuccessful calibration the reason for failure is displayed.



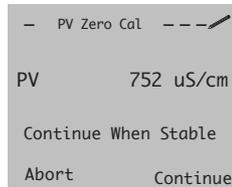
...12 Calibration

...Toroidal conductivity sensor calibration

PV Span calibration

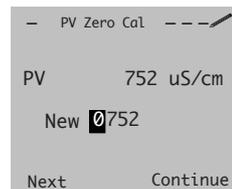
1 Apply span and wait for stable reading

Ensure that a span solution is present at the sensor, monitor the process value and continue (✓) to the next step once the value has stabilized.



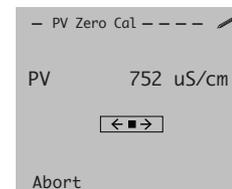
2 Enter the new value

Enter the desired PV value by pressing the (↵) key to move the cursor and the (▲) (▼) keys to change the value. When the new value has been entered press the (✓) key to continue.



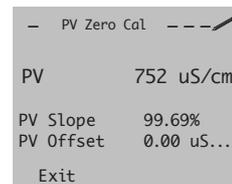
3 Sampling

The procedure moves automatically to the next stage once the PV has been sampled.

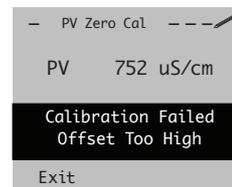


4 Completion

Following a successful calibration the calculated coefficients are displayed.



Following an unsuccessful calibration the reason for failure is displayed.



13 Specification

Operation

Display/LCD (W x H)

75 x 65 mm (3.0 x 2.55 in)

Operator display formats

	<p>Conductivity (or concentration): character height: 15 mm (0.59 in)</p>
	<p>Conductivity (or concentration): character height: 15 mm (0.59 in)</p> <p>Temperature: character height: 11 mm (0.43 in)</p>
	<p>Conductivity (or concentration): character height: 15 mm (0.59 in)</p> <p>Temperature: character height: 11 mm (0.43 in)</p> <p>Range percentage (bargraph): character height: 6 mm (0.23 in)</p>
	<p>Conductivity (or concentration): character height: 12 mm (0.47 in)</p> <p>Temperature: character height: 12 mm (0.47 in)</p> <p>Output current: character height: 12 mm (0.47 in)</p>
	<p>pH: character height: 15 mm (0.59 in)</p>
	<p>pH: character height: 15 mm (0.59 in)</p> <p>Temperature: character height: 11 mm (0.43 in)</p>
	<p>pH: character height: 15 mm (0.59 in)</p> <p>Temperature: character height: 11 mm (0.43 in)</p> <p>Range percentage (bargraph): character height: 6 mm (0.23 in)</p>
	<p>pH: character height: 12 mm (0.47 in)</p> <p>Temperature: character height: 12 mm (0.47 in)</p> <p>Output current: character height: 12 mm (0.47 in)</p>

Language

English, German, French, Spanish, Italian, Portuguese

Keypad

4 tactile membrane keys

Mechanical data

Protection

IP66/NEMA 4X

Dimensions

Height: 144 mm (5.76 in) min. (excluding glands)

Width: 144 mm (5.76 in) door closed – min.

Depth – 99 mm (3.9 in) door closed – min.
(excluding fixing brackets)

Weight: aluminium enclosure 1.15 kg (2.53 lb)

Weight: polycarbonate enclosure 0.75 kg (1.65 lb)

Panel dimensions

Cut-out height: 138 +1.0 –0.0 mm (5.43 +0.04 –0.0 in)

Cut-out width: 138 +1.0 –0.0 mm (5.43 +0.04 –0.0 in)

Thickness: 35 mm (1.38 in) Max.

Depth behind panel: 67 mm (2.7 in) min.

Distance between cut-outs: 40 mm (1.57 in) min.

Materials of construction

Aluminium enclosure: LM20 aluminium

Polycarbonate enclosure: LEXAN 505RU

10 % GF polycarbonate

Cable entries

Aluminium enclosure: 2 holes to accept M20 or ½ in cable glands or conduit hubs and 2 holes to accept M16 cable glands or conduit hubs

Polycarbonate enclosure: 5 holes to accept M20 or ½ in cable glands or conduit hubs and 2 holes to accept M16 cable glands or conduit hubs

Transmitters are supplied with blanking plugs for all of the cable entry holes

Optional cable gland packs are available

Terminal connections

AWG 26 to 14 (0.14 to 2.5 mm²)

...13 Specification

Configuration security

Hardware switch configuration

Access to configuration is enabled only after a hardware switch has been set. This switch is situated behind a tamper-evident seal.

Password protection

Access to configuration levels is enabled only after the user has entered a password:

- Calibrate level: user-assigned password
- Advanced level: user-assigned password
- Service level: factory set password

Input

pH/ORP/plon sensor types

pH: Glass, Antimony (Sb)

ORP: (Redox): Platinum (Pt), Gold (Au)

pION: Custom user-programmable

Input impedance

$>1 \times 10^{13} \Omega$

pH/ORP/plon measurement range and resolution

Type	Range	Display resolution	Accuracy repeatability
pH	0 to 14 pH (-2 to 16 over range)	0.01 pH	± 0.01 pH
ORP	-1500 to 1500 mV	1 mV	± 1 mV
pION	-1500 to 1500 mV	1 mV	± 1 mV

Dynamic response

<1 second for 90 % step change at 0 seconds damping

Damping

Configurable: 0 to 99.9 seconds

Conductivity sensor types

AWT210: ABB 2-electrode conductivity sensors

AWT210: ABB 4-electrode conductivity sensors

AWT210: ABB toroidal conductivity sensors

Conductivity measurement range and resolution

AWT210 2-electrode conductivity transmitter:

Cell constant	Conductivity range	Display resolution	Accuracy repeatability
0.01	0 to 200 $\mu\text{S}/\text{cm}$	0.001 $\mu\text{S}/\text{cm}$	± 1.0 % of measurement range per decade
0.1	0 to 2000 $\mu\text{S}/\text{cm}$	0.01 $\mu\text{S}/\text{cm}$	
1	0 to 20000 $\mu\text{S}/\text{cm}$	0.1 $\mu\text{S}/\text{cm}$	

...Conductivity measurement range and resolution

AWT210 4-electrode conductivity transmitter:

Sensor group	Conductivity range	Display resolution	Accuracy repeatability
A	0 to 2000 mS/cm	0.1 $\mu\text{S}/\text{cm}$	± 0.5 % of measurement range per decade
B	0 to 2000 $\mu\text{S}/\text{cm}$	0.01 $\mu\text{S}/\text{cm}$	

AWT210 toroidal conductivity transmitter:

Sensor	Conductivity range	Display resolution	Accuracy repeatability
ABB toroidal	0 to 2000 mS/cm	1.0 $\mu\text{S}/\text{cm}$	± 0.5 % of measurement range per decade

Temperature input

Temperature element types

Pt100 (2 or 3-wire) Automatic temperature compensation

Pt1000 (2 or 3-wire) Automatic temperature compensation

3k Balco (2 or 3-wire) Automatic temperature compensation

None Manual temperature compensation

Measurement range and resolution

Temperature element	Temperature range	Accuracy Repeatability
Pt100	-20 to 200 °C (-4 to 392 °F)	± 0.1 °C (± 0.18 °F) after calibration
Pt1000		
3K Balco		
None	User-programmable 20 to 300 °C (-4 to 572 °F)	N/A

pH/ORP/plon temperature compensation modes

Type	Manual	Automatic Nernstian	Nernstian with solution coefficient	Solution compensation coefficient
pH	✓	✓	✓	
ORP	✓			✓
pION	✓			✓

Conductivity temperature compensation modes

Temperature element	AWT210 2-electrode	AWT210 4-electrode	AWT210 toroidal
0 to 15 % NaOH		✓	✓
0 to 20 % NaCl		✓	✓
0 to 18 % HCl		✓	✓
0 to 20 % H ₂ SO ₄		✓	✓
Pure water neutral salt	✓		
Pure water trace base	✓		
Pure water trace acid	✓		
User-defined	✓		✓

Power supply (FF models and PA models)

Supply voltage

- 9 to 32 V DC (General purpose installations)
- 9 to 24V DC (Intrinsically Safe Ex ia)

Quiescent current

15 mA quiescent current consumption

Power supply (HART models)

Supply voltage

- 14 to 42 V DC (General purpose installations)
- 14 to 30 V DC (Intrinsically safe Ex ia installations)
- Polarity safe
- Lift off voltage: 14 V DC

Under-voltage protection

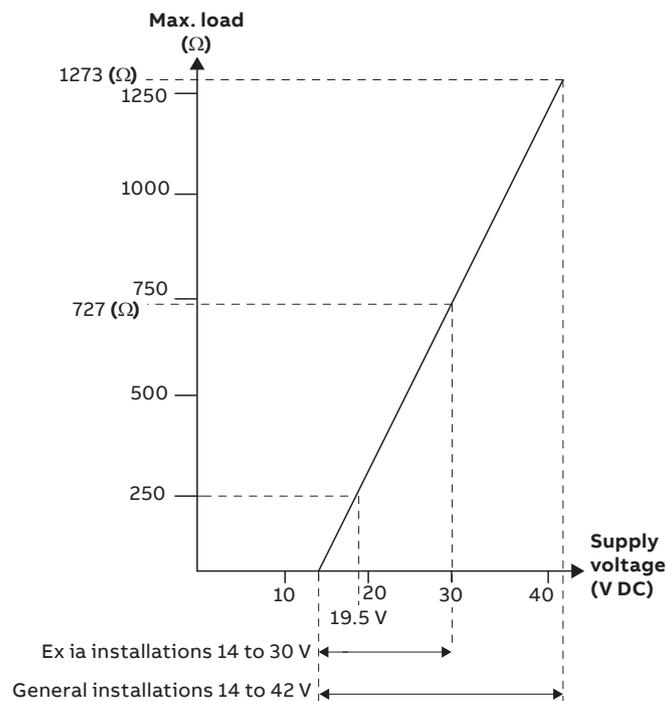
Supply voltage < 12 V DC results in < 3.8mA

Maximum permissible ripple

Maximum ripple for supply voltage during communication in accordance with HART FSK physical layer specification, version 8.1 (08/1999) section 8.1

Maximum load

Max. load = (supply voltage – 14 V)/22 mA



With 250 Ω resistor for HART communication min. supply voltage = 19.5 V DC

Output (HART models)

Configured range

- 4 to 20 mA, User-programmable across measurement range.
- Linear and non-linear.

AWT210 2-electrode pH transmitter:

Type	Min. span	Max. span
pH	1 pH	14 pH
ORP	100 mV	3000 mV
pION	100 mV	3000 mV

AWT210 2-electrode conductivity transmitter:

Cell constant	Min. span	Max. span
0.01	1 μS/cm	200 μS/cm
0.1	10 μS/cm	2000 μS/cm
1	100 μS/cm	20000 μS/cm

AWT210 4-electrode conductivity transmitter:

Sensor group	Min. span	Max. span
A	100 μS/cm	2000 mS/cm
B	10 μS/cm	2000 μS/cm

AWT210 toroidal conductivity transmitter:

Sensor group	Min. span	Max. span
ABB toroidal	100 μS/cm	2000 mS/cm

All conductivity models – when configured for concentration:

Sensor group	Min. span	Max. span
All	5 % when configured for concentration	2000

Dynamic range

- 3.8 to 20.5 mA with 3.6 mA low alarm level, 21 mA high alarm level

Environmental data

Operating temperature

–20 to 60 °C (–4 to 140 °F)

Humidity

< 95 % RH non-condensing

Storage temperature

–40 to 70 °C (–40 to 158 °F)

Vibration

IEC 60068-2-6 Test FC: vibration, sinusoidal

...13 Specification

Approvals, certification and safety

Factory Mutual (FM) Intrinsic Safety

Available with polycarbonate & aluminium enclosures

Intrinsic Safety

- Class I, Div 1, Group A, B, C, D, T4
- Class II, Div 1, Group E, F, G, T4
- Exia

Enclosure type/ingress protection classification

- 4X*/IP66

Ambient temperature range

- $-25\text{ °C} \leq Ta \leq 60\text{ °C}$

Factory Mutual (FM) Non-incendive

Available with aluminium enclosure only

Non-incendive

- Class I, Div 2, Group A, B, C, D, T4
- Class II, Div 2, Group F, G, T4
- Class III

Enclosure type/ingress protection classification

- 4X*/IP66

Ambient temperature range

- $-25\text{ °C} \leq Ta \leq 60\text{ °C}$

Canadian Standards Authority (CSA) Intrinsic Safety

Available with polycarbonate & aluminium enclosures

Intrinsic Safety

- Class I, Div 1, Group A, B, C, D, T4
- Class II, Div 1, Group E, F, G, T4
- Exia

Enclosure type/ingress protection classification

- 4X*/IP66

Ambient temperature range

- $-25\text{ °C} \leq Ta \leq 60\text{ °C}$

Canadian Standards Authority (CSA) Non-incendive

Available with aluminium enclosure only

Non-incendive

- Class I, Div 2, Group A, B, C, D, T4
- Class II, Div 2, Group F, G, T4
- Class III

Enclosure type/ingress protection classification

- 4X*/IP66

Ambient temperature range

- $-25\text{ °C} \leq Ta \leq 60\text{ °C}$

ATEX Intrinsic Safety

Available with polycarbonate & aluminium enclosures

Intrinsic Safety

- II 1G Ex ia IIC T4 Ga when used with appropriate barriers

Ingress protection classification

- IP66

Ambient temperature range

- $-20\text{ °C} \leq Ta \leq 60\text{ °C}$

IECEx Intrinsic Safety

Available with polycarbonate & aluminium enclosures

Intrinsic Safety

- II 2G Ex ia IIC T4 Ga when used with appropriate barriers

Ingress protection classification

- IP66

Ambient temperature range

- $-20\text{ °C} \leq Ta \leq 60\text{ °C}$

EMC

Emissions and immunity

Meets requirements of IEC61326 for an industrial environment.

*4X Hosedown self-assessed not approved by 3rd party.

DS/AWT210-EN Rev. E

Appendix A – Temperature compensation

NOTICE

- At power up the AWT210 automatically detects if a valid temperature sensor is used within the system. If a temperature sensor is not detected, the **Temperature Comp. Type** defaults to **Manual** (see page 28) and a diagnostic alarm (--S010.047--, see page 22) is displayed.
- The temperature effect on ORP sensors is negligible. The effect of temperature on pION sensors is difficult to characterize, except for specific applications. Therefore, only the solution coefficient option can be used to compensate for electrode and process changes with temperature.

Manual and automatic Nernstian temperature compensation types

When the selected **Temperature Comp. Type** is **Manual** or **Auto** (see page 28), manual and automatic Nernstian temperature compensation types are applied (see below).

These adjust for the thermodynamic properties of electrochemical half sensors. The Nernstian effect is characterized by the mathematical equation:

$$E = E_{\text{reference}} + (2.3 \times R \times TK \times \text{LOG}[ai]/n \times F)$$

where:

E	Overall sensor output
E _{reference}	Reference half sensor output (typically a constant)
R	Constant
TK	Absolute temperature (Kelvin)
n	Ion charge
F	Constant
[ai]	Ion activity

The ion activity is nearly equal to the ion concentration for weak solutions containing that particular ion. The Nernstian equation is used to adjust the output of an electrochemical sensor to a reference temperature that is typically 25 °C (77 °F).

Temperature effects of pH sensors are well behaved and are characterized by the Nernst equation. The AWT210 transmitter applies Nernstian compensation to all three temperature compensation options when the transmitter is configured as a pH analyzer. If interested in the uncompensated value, set the transmitter to manual temperature compensation and calibrate the temperature to 25 °C (77 °F). This enables monitoring of the uncompensated value.

Automatic Nernstian temperature compensation provides the most useful information and is recommended in most cases. Since ion dissociation is affected by temperature, the pH value can also be affected. If these processes behave in a repeatable manner, the dissociation can be characterized and a solution coefficient can be used to compensate for these effects.

Solution coefficient compensation type

When the selected **Temperature Comp. Type** is **Auto Solution** (see page 28), the solution coefficient compensation type is applied.

This compensates the Nernstian value for pH measurements and the raw voltage value for ORP or pION measurements by a fixed value per each 10 °C (50 °F). The temperature compensation factor is derived from the following equations:

$$pH_{\text{indication}} = pH_{\text{Nernstian}} \pm COEF \times ((T - 25 \text{ °C}) / (10 \text{ °C [50 °F]}))$$

$$mV_{\text{indication}} = mV \pm COEF \times ((T - 25 \text{ °C}) / (10 \text{ °C [50 °F]}))$$

where:

COEF	pH or mV change per 10 °C (50 °F)
pH _{Nernstian}	Nernstian pH value referenced at 25 °C (77 °F) after applying the factory and process calibration values
pH _{indication}	pH value indicated on the transmitter and proportional to the current output value
mV	millivolt value of the sensor output after applying the factory and process calibration values
mV _{indication}	mV value indicated on the transmitter and proportional to the current output value
T	temperature of the solution in °C after applying the factory and process calibration values

Examples of solution coefficients for pure water applications are:

$$\text{pure water} = +0.18 \text{ pH} / (10 \text{ °C [50 °F]})$$

$$\text{pure water with 1 ppm ammonia} = +0.31 \text{ pH} / (10 \text{ °C [50 °F]})$$

The solution coefficient for the AWT210 transmitter either adds or subtracts a configured amount of the process variable per 10 °C (50 °F) to the Nernstian compensated process variable. Thus, an application with a process liquid that decreases in its pH value as the temperature increases uses a positive solution coefficient correction factor. Conversely, an application with a process liquid that increases in its pH value as the temperature increases uses a negative solution coefficient correction factor.

The solution coefficient affects the uncompensated process variable for ORP and pION analyzer types in the same manner as the pH analyzer type.

Appendix B – Upgrading/Reloading

Factory reset switch

When this switch is set to the ON position and the instrument is powered up, the instrument is reset to the factory default values.

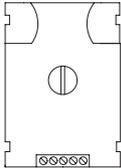
When the switch is in the OFF position the Factory Reset function is disabled.

NOTICE

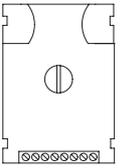
Resetting to factory default values resets all of the instrument configuration parameters including passwords.

Appendix C – Spare parts

Communications module assemblies

Part number	Description	
3KXA877210L0051	HART module	
3KXA877210L0052	PA module	
3KXA877210L0053	FF module	

Sensor module assemblies

Part number	Description	
3KXA877210L0014	pH/ORP module for use with analog sensors	
3KXA877210L0013	2-electrode conductivity module	
3KXA877210L0011	4-electrode conductivity module	
3KXA877210L0012	Toroidal conductivity module	

Main case assemblies

Part number	Description	
AWT210A1Y0Y0Y0	Polycarbonate case assembly: CE label	
AWT210A1Y0Y0E5	Polycarbonate case assembly: ATEX/IECEX label – FM/CSA label	
AWT210A2Y0Y0Y0	Aluminium case assembly: CE label	
AWT210A2Y0Y0E6	Aluminium case assembly: ATEX/IECEX label – FM/CSA label	

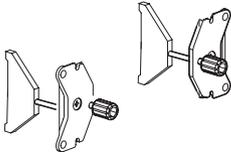
Gland packs

Glands (packs of 2)

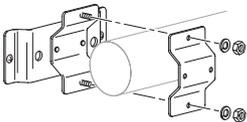
Part number	Description		
3KXA877210L0112	M16 standard gland		
3KXA877210L0115	M16 Exe gland		
3KXA877210L0111	M20 standard gland		
3KXA877210L0114	M20 Exe gland		
3KXA877210L0113	1/2 in NPT standard gland	M16	M20 1/2 in
3KXA877210L0116	1/2 in NPT Exe gland		

Mounting kits

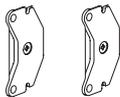
Panel-mount kit

Part number	Description	
3KXA877210L0101	Panel-mount kit, including fixings, flanges, clamps and seal	

Pipe-mount kit

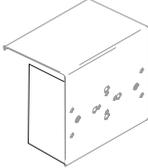
Part number	Description	
3KXA877210L0102	Pipe-mount kit, including pipe-mount adaptor plate, brackets and fixings (excludes pipe)	

Wall-mount kit

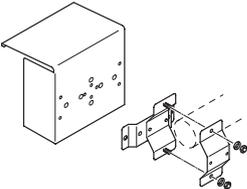
Part number	Description	
3KXA877210L0105	Wall-mount kit	

Weathershield kit

Weathershield kit

Part number	Description	
3KXA877210L0103	Weathershield kit (suitable for AWT210/AWT420)	

Weathershield and pipe-mount kit

Part number	Description	
3KXA877210L0104	Weathershield and pipe-mount kit (suitable for AWT210/AWT420)	

Acknowledgments

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